

# Hardware Posts



www.blitzglass.com.au

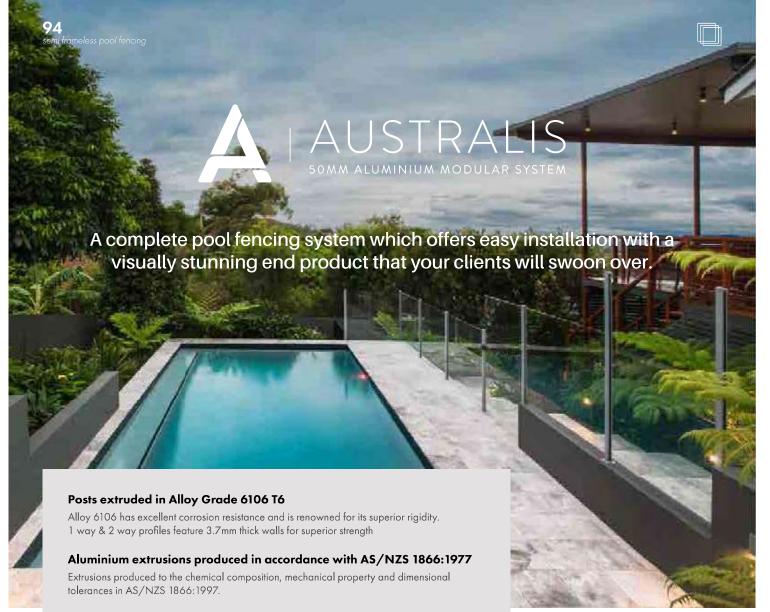


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#### The glazing pockets are deep, allowing for flexibility of installation

For example, the 1 way post glazing pocket is 28mm deep.

#### Captive wedge glazing system incorporated

Allows for increased speed of installation by requiring only the inner glass face to be manually glazed.

#### Screw flutes in glazing posts

Screw flutes strategically incorporated into the glazing post enable a range of installation advantages such as being able to screw fix a handrail, screw-fix base plates for pool fencing installation & enable top caps to be pressed securely in place to name a few key advantages. The Australis system with screw flutes minimises need for welding. Pre-welded base plated posts are available for fast assembly.

#### Standards Compliance for Pool Fencing and Balustrade

We have undertaken engineering review to ensure compliance to load considerations are satisfied.

#### Genuine Interpon Powder used

Genuine Interpon powder is used with Interpon manufacturer warranties provided.

#### ISO 9001 accredited industry leading extrusion manufacturing factory

These are guidelines that provide a comprehensive model for quality management systems with the objective to consistently produce top quality products.

#### Interpon gold accredited Australian powder coat line



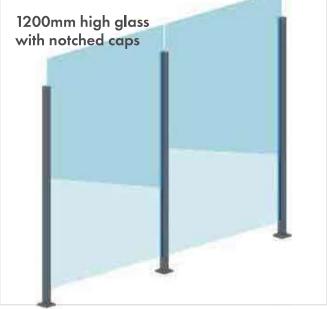


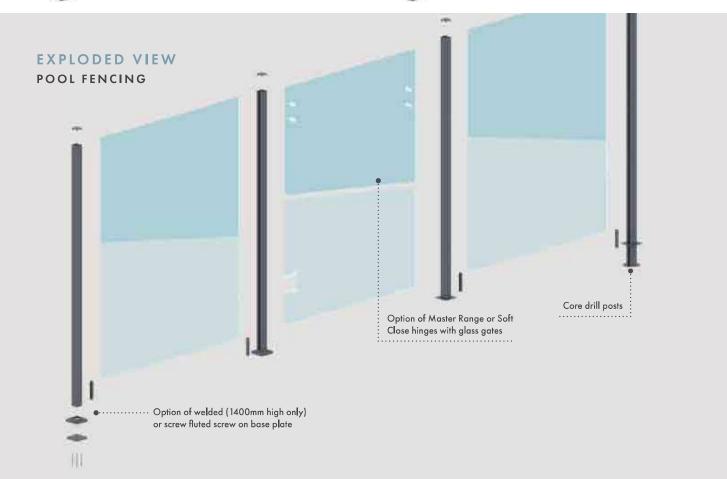


## EXTRUSION RANGE









# AUSTRALIS DELUXE RANGE

#### 50MM ALUMINIUM POST SYSTEM

The Australis 50x50mm Aluminium System has been refreshed to now offer Monument and Pearl White powder coat as stocked finishes in to addition Satin Black. Importantly, the 1 Way & 2 Way profiles have increased wall thickness for better strength & rigidity. Deep glazing pockets provide for ease of installation coupled with captive wedge glazing whereby only one side of the glass panel requires a push in wedge rubber. The system may be used for balustrade or pool fencing application with 8, 10 or 12mm glass. Contact us for technical information and engineering information. A full range of matching accessories such as top caps, dress rings, domical covers, glazing rubbers and more is available.

# Powder coat colours

Satin Black GN 150A



Pearl White Gloss GA078A

\*Mill finish also available

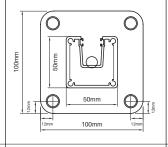
#### **1050MM BASE PLATED**

- 10mm thick base plate welded to post
- Overall finished height of 1050mm ideal for balustrade application
- Alloy 6106 T6
- 1 Way & 2 Way: features 2 sides with 3.7mm wall thickness for increased strength

#### ONE WAY DELUXE POST

CODE: A50-1050D-1WBP-B A50-1050D-1WBP-M A50-1050D-1WBP-MN A50-1050D-1WBP-W









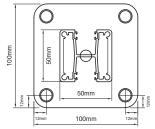




TWO WAY DELUXE POST

CODE: A50-1050D-2WBP-B A50-1050D-2WBP-M A50-1050D-2WBP-MN A50-1050D-2WBP-W









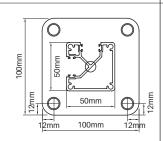
MONUMENT



90 DEGREE POST

CODE: A50-1050-90BP-B A50-1050-90BP-M A50-1050-90BP-MN A50-1050-90BP-W













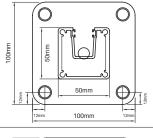
1400mm BASE PLATED WELDED

- 10mm thick base plate welded to post
- Overall finished height of 1400mm suits pool fencing application or where longer balustrade base plated posts required
- Alloy 6106 T6
- 1 Way & 2 Way: features 2 sides with 3.7mm wall thickness for increased strength

#### ONE WAY DELUXE POST

CODE: A50-1400D-1WBP-B A50-1400D-1WBP-M A50-1400D-1WBP-W







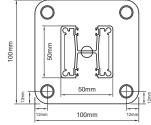




TWO WAY DELUXE POST

CODE: A50-1400D-2WBP-B A50-1400D-2WBP-M A50-1400D-2WBP-W







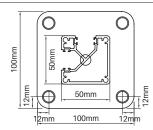




#### **90 DEGREE POST**

CODE: A50-1400-90BP-B A50-1400-90BP-M A50-1400-90BP-W











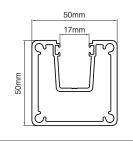
#### 1400mm CORE DRILL

- 1400mm long post suits core drill application for pool fencing or balustrade
- Alloy 6106 T6
- 1 Way & 2 Way : features 2 sides with 3.7mm wall thickness for increased strength

#### ONE WAY DELUXE POST

CODE: A50-1400D-1W-B A50-1400D-1W-M A50-1400D-1W-W



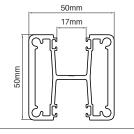




#### TWO WAY DELUXE POST

CODE: A50-1400D-2W-B A50-1400D-2W-M A50-1400D-2W-W



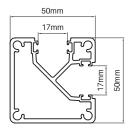




#### **90 DEGREE POST**

CODE: A50-1400-90-B A50-1400-90-M A50-1400-90-W







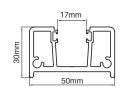
#### 1400mm HALF POST

#### HALF

- 1400mm half post extrusion fixes to wall/existing structure
- Alloy 6005A T6

A50-1400-HALF-B A50-1400-HALF-M A50-1400-HALF-W









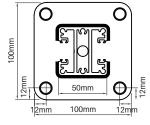
#### 2000MM BASE PLATED WELDED

#### TWO WAY DOUBLE WEBBED DELUXE POST

- 2000mm long posts with 10mm base plate welded
- Alloy 6106 T6
- Features 2 sides with 3.1mm wall thickness for increased strength
- 2 Way posts features double web profile for extra strength. Snap in infill on one side to make a 1 way post.
- Double web also provides a cavity for a non weld offset handrail bracket installation (contact us for more info)
- Base plate can be easily cut off if not required
- Longer posts suit installation with higher glass

CODE: A5050-2000D-2WBP-B A5050-2000D-2WBP-M A5050-2000D-2WBP-MN A5050-2000D-2WBP-W









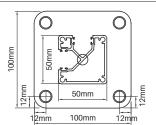




90 DEGREE POST

CODE: A50-2000-90BP-B A50-2000-90BP-M A50-2000-90BP-MN A50-2000-90BP-W







BLACK







MILL MONUMENT

#### 1400mm INFILL

- Snap in infill suits all profiles
- Easily cut to required length to set start height of glass

CODE: A50-1400-INF-B

A50-1400-INF-M

A50-1400-INF-MN A50-1400-INF-W













#### 2800<sub>MM</sub> INFILL

- Snap in infill suits all profiles
- Easily cut to required length to set start height of glass

CODE: A50-2800-INF-B A50-2800-INF-M A50-2800-INF-W











#### 5800<sub>MM</sub>

#### ONE WAY DELUXE POST

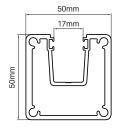
- 5800mm long in alloy 6106 T6
- Features 2 x side with 3.7mm wall thickness for increased strength
- lxx = 181.85 x 10E3 mmE4 lyy = 234.16 x 10E3 mmE4

CODE: A50-5800D-1W-B

A50-5800D-1W-M

A50-5800D-1W-MN A50-5800D-1W-W













TWO WAY DELUXE POST

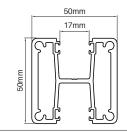
- 5800mm long in alloy 6106 T6
- Features 2 x side with 3.7mm wall thickness for increased strength
- lxx = 172.95 x 10E3 mmE4 lyy = 243.88 x 10E3 mmE4

CODE: A50-5800D-2W-B

A50-5800D-2W-M A50-5800D-2W-MN

A50-5800D-2W-MN













90 DEGREE POST

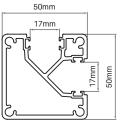
- 5800mm long in alloy 6106 T6
- lxx = 186.75 x 10E3 mmE4 lyy = 183.75 x 10E3 mmE4

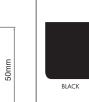
CODE: A50-5800-90-B

A50-5800-90-M

A50-5800-90-MN A50-5800-90-W













#### HALF

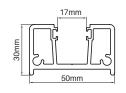
• 5800mm long in alloy 6005 T6

CODE: A50-5800-HALF-B

A50-5800-HALF-M

A50-5800-HALF-MN A50-5800-HALF-W













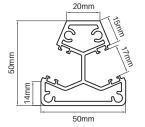
#### 135 DEGREE POST

• 5800mm long in alloy 6005 T6

A50-5800-135-W

CODE: A50-5800-135-B A50-5800-135-M A50-5800-135-MN













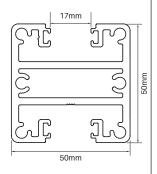
#### 6100mm 2 WAY DOUBLE WEB - 50X50 PROFILE

#### **DOUBLE WEBBED DELUXE 50X50MM**

- 6100mm long double webbed profile in alloy 6106 T6
- Features 2 x sides with 3.1 mm wall thickness for increased strength
- To turn into 1 way post, snap in infill on one side of profile
- Can be face mount installed with M12 fixing through double web cavity
- Non weld handrail bracket can also be installed in centre of cavity – contact us for more info
  | xx = 174.92 x 10E3 mmE4
- $lxx = 174.92 \times 10E3 \text{ mmE4}$  $lyy = 260.79 \times 10E3 \text{ mmE4}$

CODE: A5050-6100D-2W-M







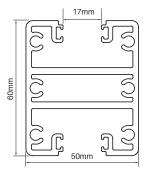
#### 6100mm 2 WAY DOUBLE WEB - 60X50 PROFILE

#### **DOUBLE WEBBED 60X50MM**

- 6100mm long double webbed profile in alloy 6106 T6
- Rectangular 60x50mm profile provides superior strength
- To turn into 1 way post, snap in infill on one side of profile
- Can be face mount installed with M12 fixing through double web cavity
- Non weld handrail bracket can also be installed in centre of cavity – contact us for more info
- lxx = 278.74 x 10E3 mmE4 lyy = 295.58 x 10E3 mmE4

CODE: A6050-6100-2W-M





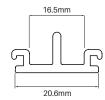


#### **CAPTIVE INFILL**

- 6100mm long captive infill
- Locks into glazing pocket so cannot 'pop' out
- Ideal if using double webbed post for face mount install

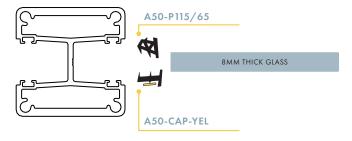
CODE: A50-6100-INFCAP-M



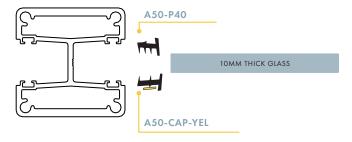




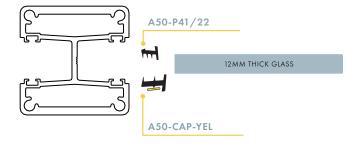
#### 8MM GLASS PANELS P115/65 & YELLOW CAPTIVE



#### 10MM GLASS PANELS P40 & YELLOW CAPTIVE



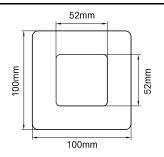
#### 12MM GLASS PANELS P41/22 & YELLOW CAPTIVE





# AUSTRALIS ACCESSORIES





#### Aluminium dress ring

Order Code: XP-DR

• Suits 1 way, 2 way, 90° and full core drill posts

#### Finishes -

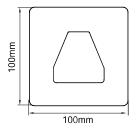












#### Aluminium 135° dress ring

Order Code: A50-135DR

· Suits 135° core drill posts

#### Finishes -









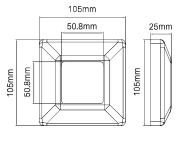






Order Code: A50-DC

- Alloy ADC12
- · Suits all base plated posts





# 52mm

106mm

# Two part domical cover

Order Code: XP-DC-2P

- Alloy ADC12 Suits all base plated posts
- Can be fitted to posts after glass is installed Discreet screws fixes two parts together around post and base plate

#### Finishes —











#### Finishes —















## AUSTRALIS ACCESSORIES



#### CSK 50mm long square drive

Order Code: CSK-12GX50-50PK

- 12G x 50mm long SS304 Phillips #3 head
- Pack of 50
- Use to affix base plate to posts if not using welded on base plates



#### **Driver bit**

Order Code: DB-PH3

- Suits Phillips #3 screw head
- S2 tool steel
- 50mm long



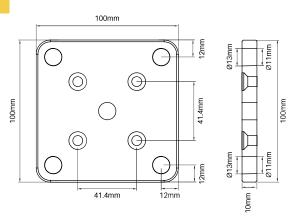
#### Vinyl wedge roller

· Ideal for rolling wedge rubber Order Code: VROLLER



Suits full, 1 way, 2 way & 90° posts







#### Aluminium base plate set

Order Code: XP-BP-SET

- $\cdot$  Simply screw base plate onto core drill post
- · Australis post extrusion specially designed with screw flutes
- 4x 12G x 50mm long CSK screws included in set
- Suitable for pool fencing load requirements

#### Finishes —







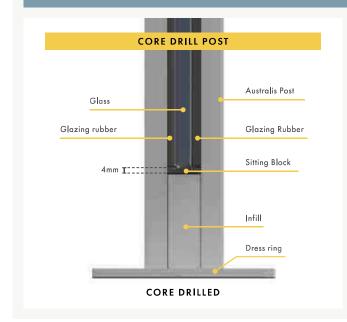








#### INFILL & SITTING BLOCK PLACEMENT





#### **GATE INSTALL TIPS**

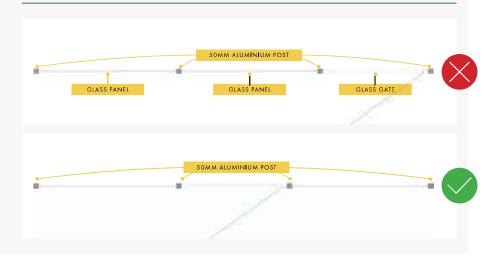
# GATE HINGED FROM STAND ALONE POINT

Due to the weight of the glass gate it is not recommended for a gate to be hinged from a stand alone aluminium post. A glass panel at least 400mm wide is recommended to be attached to the hinge post to give the post the support it needs.

Alternatively, use a stainless steel heavy duty post for a stand alone gate post installation.

Refer pages 76-77

#### **ALUMINIUM SQUARE POSTS**



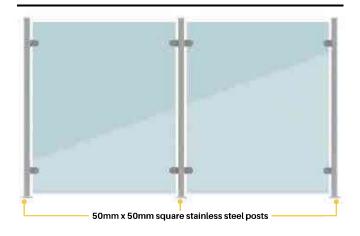


# SQ50 & MOD50 SERIES

Stainless steel posts with D clamps are a stylish look for any pool fence. We can provide round or square stainless steel 316 posts with D clamps and accessories to achieve desired configurations.

# **SQ50** square

# MOD50 round









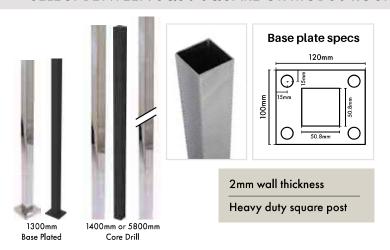


#### STAINLESS POST & GATE LAYOUTS

#### A heavy duty stainless steel post to hinge or latch a glass gate may be required in certain installation situations.

It is important a heavy duty post is used to prevent the post bending under the weight of the gate. It is also very important that the substrate is sturdy and cannot bend/or flex – such as when installing a base plated post to a timber deck with a hinging glass gate.

#### SELECT BETWEEN SQ50 SQUARE OR MOD50 ROUND HEAVY DUTY STAINLESS STEEL POSTS



#### SQ50 Heavy duty post - 50.8x50.8mm square

SS316 – 2mm wall thickness – various lengths Polish, satin or matt black finish

Order Code:

**SQ50-1300-HDBP** (Base plated – Includes top cap & domical cover) **SQ50-1400-HD** (Core drill – Includes top cap)

SQ50-5800S-5050 (Polish or satin only. Top caps sold separately)

- Heavy duty 2mm wall thickness
- Stainless steel 316L low carbon stainless steel
- Welded base plated posts available in 1300mm high
- Core drill post available in 1400mm or 5800mm high





POLISH





#### Ø50.8mm MOD50

SS316L - 2.7mm wall thickness - various lengths **Polish finish** 

Order Code: MOD50-1300-BPSET-P (Polish – Base plated) MOD50-1400-HD-P (Polish – Core drill)

- Heavy duty 2.7mm wall thickness
- Stainless steel 316L low carbon stainless steel
- Welded base plated posts available in 1300mm high
- Core drill post available in 1400mm high

# Post accessories SS316 MOD50 post top cap Order Code: MOD50-HDTC-P MOD50 dress ring Ø100mm outer Order Code: MOD50-DR-P MOD50 domical cover Order Code: MOD50-DC-P MOD50 base plate (weld on) Order Code: MOD50-BP-P See pages 110-113 for full specs



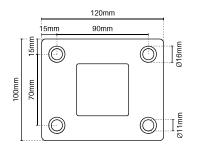
## \$Q50 POST RANGE

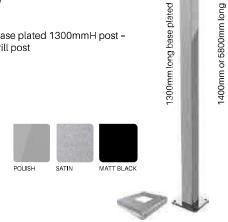
#### SQ50 range 50x50mm posts

SS316 - Polish, satin or matt black finish

Codes: SQ50-1300-HDBP-P/S/B (Base plated) SQ50-1400-HD-P/S/B (Core drill) SQ50-5800S-5050-P/S (Core drill)

- Core drill posts 1400mm H / Base plated posts 1300mm H
- Also available 5800mm long (polish & satin)
- · 2mm wall thickness
- Ideal post for fixing of D-clamps
- Top cap and domical cover included with base plated 1300mmH post top cap also included with 1400mm core drill post





**HEAVY DUTY SQUARE POST** 2mm wall thickness

#### SQ50 flat dress ring

SS316

Order Code: SQ50-DR-P/S/B

- Dress ring suits 50.8 x 50.8mm square posts
- 110 x 110mm outer dimensions

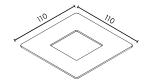












#### SQ50 domical cover

SS316

Order Code: SQ50-DC-P/S/B

- Domical cover for base plated posts
- · 16mm high cover

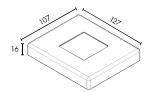












#### SQ50 base plate

SS316

Order Code: SQ50-BP-P/S

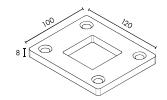
- 8mm thick base plate
- Weld on base plate suits SQ50 post













# \$Q50 ACCESSORIES



#### Oblong flange

SS316

Code: SQ50-OBP-P/S

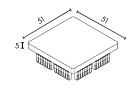
- Use as a wall plate
- 25mm deep throat gives flexibility for install
   Internal grub screws hold square tube in place or mechanically fix/weld oblong flange to tube











#### Top cap

SS316

Code: SQ50-HDTC-P/S/B

- Finish a post with the matching top cap
- Epoxy, weld or rivet cap to post

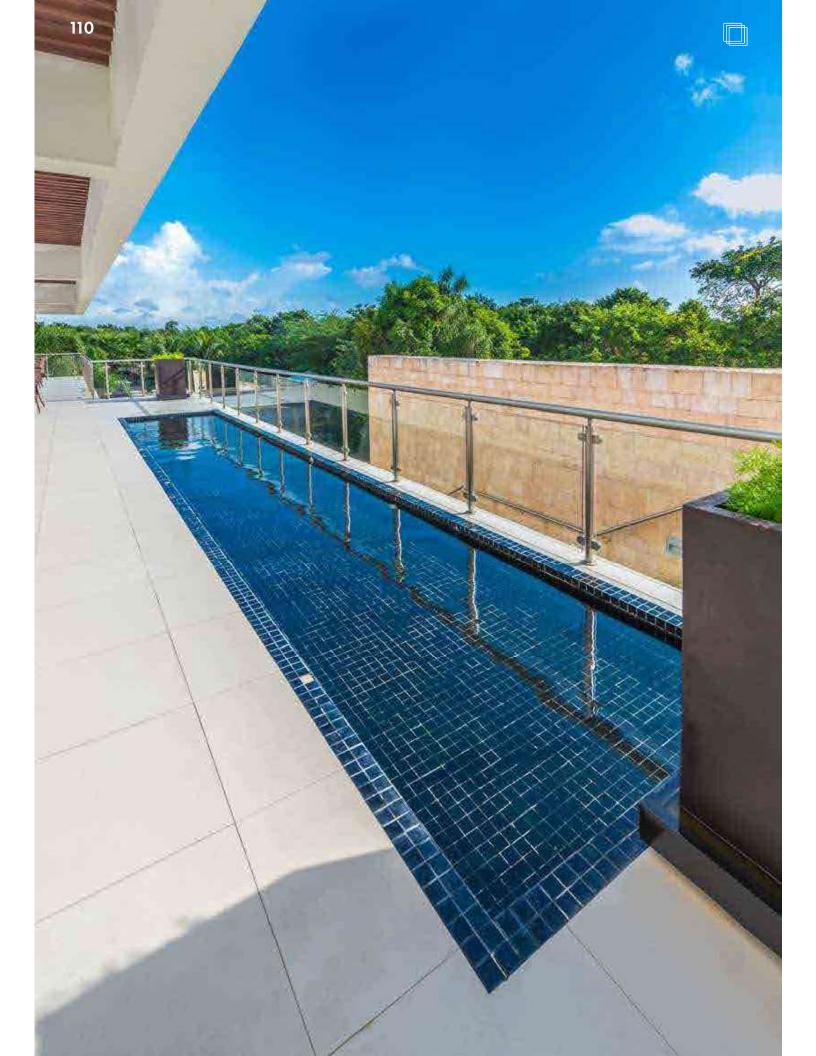






POLISH

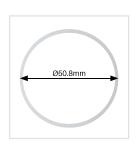






#### MOD50 ROUND POSTS







#### Ø50.8mm MOD50 posts & tube

SS316L - various lengths Polish finish

Order Code: MOD50-1000-BP-P (Polish - Base plated) MOD50-1300-BPSET-P (Polish - Base plated) MOD50-1400-P (Polish - Core drill) MOD50-5800C-50D-P (Polish - Core drill)

- Welded base plated posts available in 1000mm and 1300mm high
- Core drill posts available in 1400mm and 5800mm high
- 1.5mm wall thickness
- · Stainless steel 316L low carbon stainless steel







#### MOD50 heavy duty posts – Ø50.8mm

SS316L - 2.7mm wall thickness - various lengths Polish finish

Order Code: MOD50-1300-BPSET-P (Polish - Base plated) MOD50-1400-HD-P (Polish - Core drill)

- Welded base plated posts available in 1300mm high
- Core drill posts available in 1400mm & 2800mm high
- Heavy duty 2.7mm wall thickness
- Stainless steel 316L low carbon stainless steel



Refer to our balustrade systems catalogue for a full list of modular fittings to suit Ø50.8mm stainless tube



# MOD50 COMPONENTS

#### MOD50 domed end cap

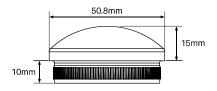
SS316

#### Polish finish

Order Code: MOD50-ECD-P (Polish)

- Domed end cap easy to use tap-in fitting
- Suits 1.5mm wall thickness MOD50 tube/posts
- Epoxy glue, weld or rivet tube for joining strength





#### MOD50 flat end cap

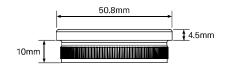
SS316

#### Polish finish

Order Code: MOD50-ECF-P (Polish)

- Flat end cap easy to use tap-in fitting
- Suits 1.5mm wall thickness MOD50 tube/posts
- Epoxy glue, weld or rivet tube for joining strength





#### MOD50 heavy duty top cap

SS316

#### Polish finish

Order Code: MOD50-HDTC-P (Polish)

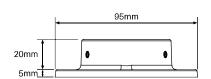
- Top cap to suit 50.8mm tube with 2.7mm wall thickness
- Suits MOD50 heavy duty posts
- · Epoxy glue, weld or rivet tube for joining strength











#### MOD50 base plate flange

SS316

#### Polish finish

Order Code: MOD50-BPF-R-P (Polish)

- Round external fitting flange
- 3x Ø6.5mm holes (with 3x Ø11mm CSK holes on top)
- Suits MOD50 posts
- Weld or drill/tap tube for joining strength



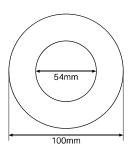
#### MOD50 dress ring

SS316

#### Polish finish

Order Code: MOD50-DR-P (Polish)

- Suits MOD50 posts
- Ø54mm inner opening, Ø100mm outer





# MOD50 COMPONENTS



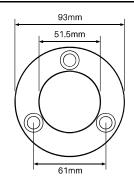
MOD50 base plate

SS316

Polish finish

Order Code: MOD50-BP-P (Polish)

- Round base plate Ø93mm outer
- 3x Ø11mm holes (with 3x Ø16mm CSK holes on top)
- 8mm thick
- Suits welding to MOD50 posts

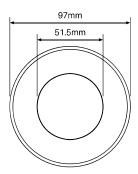




MOD50 domical cover

SS316 Polish finish

Order Code: MOD50-DC-P (Polish)





#### M8 blind rivet nut

SOLD INDIVIDUALLY Order Code: MOD-M8-BRN

- · SS304
- Threaded inserts for affixing D clamps to posts with 0.5mm to 3mm wall thicknesses
- Insert & crimp using hand rivet nut tool



#### M8 x 20 cap screw

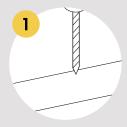
SOLD INDIVIDUALLY Order Code: MOD-M8-CS

- SS304
- Use with blind rivet nut to affix glass clamp to post



- Allows quick insertion of stainless rivet nuts into posts
- Push/pull rod for quick thread insert and release
- Includes M4, M5, M6, M8 & M10 mandrel set
- Adjustable stroke for different wall thickness on posts (0.5mm to 3mm)
- · Spare M8 mandrel also available Sold separately

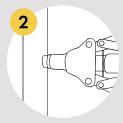
# Install guide for D clamps



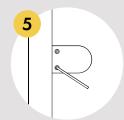
**Drill hole in post**Mark out & drill holes to suit diameter of blind rivet nut



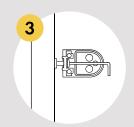
Insert rubber gaskets
Place the rubber gaskets onto both
halves of the D clamp



Install the blind rivet nut
Using the rivet hand tool



Insert glass & tighten
Place glass into position and tighten the
second half of D clamp



Install the D clamp onto post
Screw the cap head screw into the blind rivet
nut through D clamp

