

EXTRUDED & POWDER COATED IN AUSTRALIA

### HIGHEST QUALITY FINISHES -

Our range of genuine Interpon D1000 series powder coat finishes has been carefully selected to include the most sought after colours on offer.

All components are suitably pre-treated prior to powder coating and are applied by fully accredited coating facilities.

В Black SATIN GN150A

MN Monument MATT GL229A

G Woodland Grey

Palladium

SM Surfmist MATT GA236A

W Pearl White GLOSS GA078A

BS Basalt

D Dune GP152A



Note: Colours displayed are a guide only



The Quickscreen system is extremely cost effective. Each slat is screwed off once in postion. The system allows for variable slat spacing so any gap is achievable. Once slats are screwed off, a snap on cover hides the fixings to provide a seamless finish.

For horizontal slat screening, generally the side frame is screwed directly to a post or wall without need of another U channel or angle.

In 'void' situations where slats cannot be fed in from top down, an F section is available.

The F section can also be used where it is preferred to pre-make complete panels in a factory and simply install onsite.

For raking panels/angles, slats can be cut at an angle and screwed off making Quickscreen an ideal solution for difficult installations.

Available in long length supply or custom cut to size ready for assembly.

### SYSTEM ADVANTAGES

Concealed fixing: screws are hidden – clean finish!

Low maintenance – unlike timber screening











Adjustable slat spacing



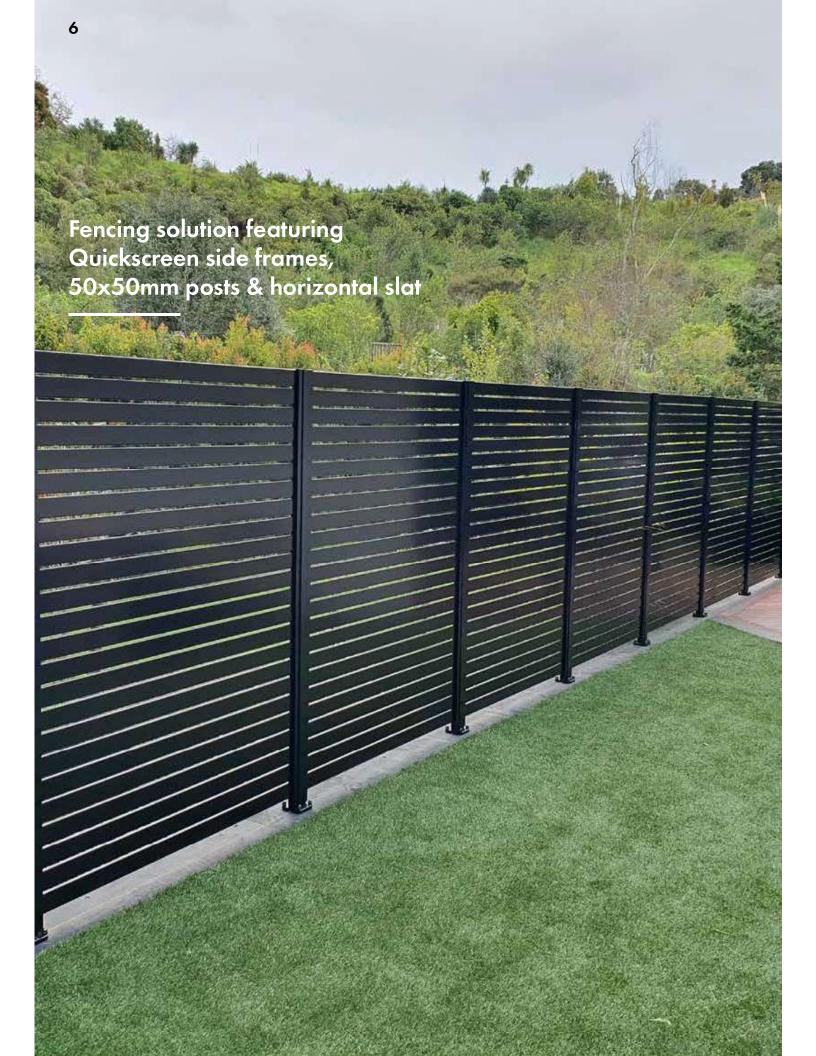
# QUICKSCREEN HORIZONTAL SLAT SYSTEM











# SLAT OPTIONS



### 65mm x 16.5mm slat with centre web

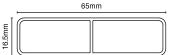
6100MM LONG

**Finishes** 

BLACK

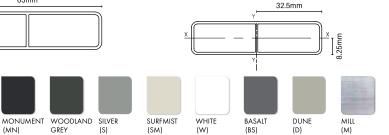
Order Code: XP-6100-S65

SOLD AS SINGLE LENGTHS, **BUNDLES OR PACK LOTS** 



### TECH SPECS

- PP 157 / AP 157
- Alloy 6063-T6
- 6100mm long
- 1.2mm wall thickness with centre web
- 3.5mm radius corners
- Genuine Australian Interpon powder coat
- lxx = 9.60 x 10E3 mmE4
- lyy = 83.09 x 10E3 mmE4



Primrose & Paperbark also available from Brisbane, Adelaide & Perth depots

(G)



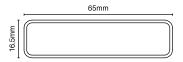
### 65mm x 16.5mm slat

6500MM LONG

Order Code: XP-6500-E65

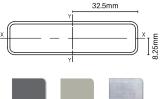
(MN)

SOLD IN PACKS OF 96 ONLY Not sold as single lengths



### TECH SPECS

- PP 157 / AP 157
- Alloy 6063-T6
- 6500mm long
- 1.2mm wall thickness
- 3.5mm radius corners · Genuine Australian Interpon powder coat
- lxx = 9.31 x 10E3 mmE4
- lyy = 83.09 x 10E3 mmE4









(MN)















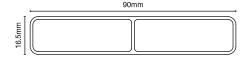


### 90mm x 16.5mm slat with centre web

6100MM LONG

Order Code: QS-6100-S90

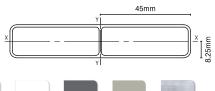
SOLD AS SINGLE LENGTHS, **BUNDLES OR PACK LOTS** 



# • PP 208 / AP 208

TECH SPECS

- Alloy 6063-T6
- 6100mm long
- · 1.2mm wall thickness with centre web • 3mm radius corners
- Genuine Australian Interpon powder coat
- lxx = 13.28 x 10E3 mmE4 • lyy = 202.57 x 10E3 mmE4























# EXTRUSIONS

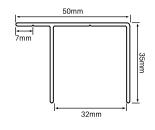
### Side frame TECH SPECS 5800MM LONG • PP 104 / AP 156 Order Code: QS-5800-SF • Alloy 6063-T6 / 5800mm long · Each slat must be screw fixed to side frame • Affix side frame directly to post or wall or use with F-section • Screw fixings are hidden when panel is assembled • lxx = 9.58 x 10E3 mmE4 • lyy = 8.38 x 10E3 mmE4 25mm 16.51mm Finishes MONUMENT WOODLAND SILVER SURFMIST BLACK WHITE BASALT DUNE MILL Primrose & Paperbark also available from Brisbane, Adelaide & Perth depots Concealed fixing TECH SPECS cover • PP 100 / AP 116 5800MM LONG • Alloy 6060-T5 / 5800mm long • Snap-on cover for side frame Order Code: QS-5800-CFC · Hides screws used to affix slats to side frame • lxx = 0.71 x 10E3 mmE4 MATES WITH QS-5800-SF • lyy = 6.58 x 10E3 mmE4 12.84mm

# F section

**Finishes** 

5800MM LONG

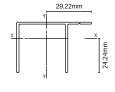
Order Code: QS-5800-F



### TECH SPECS

(W)

- PP 170 / AP 234
- Alloy 6063-T6
- 5800mm long
- · Fix off to wall or post through 15mm offset leg
- Use in a void situation or if panels pre-assembled in factory for installation onsite
- 1.4mm wall thickness
- lxx = 20.76 x 10E3 mmE4
- lyy = 42.29 x 10E3 mmE4











WOODLAND GREY

(G) Primrose & Paperbark also available from Brisbane, Adelaide & Perth depots





SURFMIST







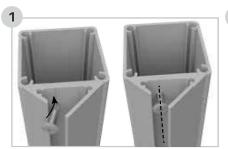


MONUMENT WOODLAND SILVER

Primrose & Paperbark also available from Brisbane, Adelaide & Perth depots

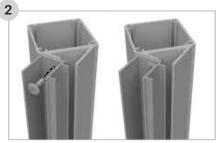
# QUICKSCREEN 135 ANGLE ADAPTER

### 135 degree adapter **TECH SPECS** 6000MM LONG • PP 109 / AP 163 Order Code: XP-6000-135 • Alloy 6060 - T5 · Simple 2 step process: (1) Adapter fixes to post/wall. (2) Quickscreen side frame then attaches to adapter into which slats insert $\bullet$ Ideal for when screens to run at 135 degree angle from post or wall • lxx = 5.76 x 10E3 mmE4 • lyy = 25.92 x 10E3 mmE4 22.15mm **Finishes** MONUMENT WOODLAND SILVER SURFMIST WHITE BLACK BASALT DUNE (MN) GREY (SM) (G)



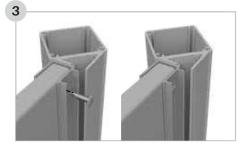
Place 135 adapter against post/wall. Insert screw into void opening. Screw fix adapter using V groove as a guide to fixing location.

TIP: pilot hole drill before screw fixing;
max screw head size is 10mm.



Primrose & Paperbark also available from Brisbane, Adelaide & Perth depots

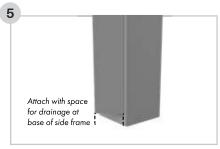
Screw fix Quickscreen Side Frame to 135 adapter fixing through adapter short leg.



Insert slats into Quickscreen side frame and fix off slats.

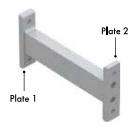


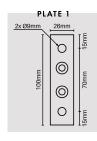
Snap on concealed fixing cover. Lever into place with short leg going on first then levering on long leg to snap into position.

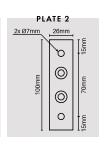


135 adapter should be cut so that it is elevated from floor and at the same length as Quickscreen Side Frame.

# EXTRAS







### Side frame mounting arm

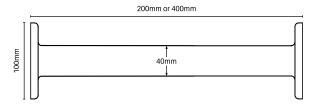
200MM or 400MM WIDE

Black / Monument / Woodland Grey Silver / Surfmist / Mill finish

Order Code: XP-ARMSF (200mm W)

XP-ARMSF-400-M (400mm W - Mill finish)

- 2x welded fixing plates 100mm L x 26mm W x 10mm D
- 2x Ø9mm fixing holes (plate 1) & 2x 7mm fixing holes (plate 2)





40° FINAL SLAT ANGLE

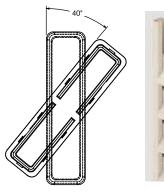
### Louvre brackets

1x LEFT & 1x RIGHT

Black / Monument / Woodland Grey / Silver / Surfmist / White Basalt / Dune / Mill finish

Order Code: QS-LB

- 1x left and 1x right bracket per pack
- Die cast aluminium
- Suits 65x16.5mm slat Press brackets onto end of slat then insert bracket into side frame
- Space brackets at nill, 5, 9, 20mm or any spacing desired
- Cost effective and fast way to achieve a fixed louvre finish







### Self drilling wafer screws

10Gx16mm - BAG OF 100

Black / Monument / Woodland Grey /
Silver / Surfmist / White Basalt /
Dune / Mill finish

Order Code: XP-SCREWS

- Bags of 100 10G x 16mm self drilling wafer head zinc plated
- · Powder coated heads for neat finish
- Ideal for fixing of side frames to U channel or F section



### Touch up paint

150g SPRAY CAN

Black / Monument / Woodland Grey / Silver / Surfmist / White Basalt / Dune

Order Code:

PAINT-B/G/MN/S/SM/W/BS/D

- Colour match touch up paint
- $\bullet$  Simply spray on for minor touch ups



### Screw & spacer kit

**SCREWS & SPACER BLOCKS** 

Order Code: QS-KIT

- 50 screws: 10G x18mm long
- 10x spacer blocks
- Spacers enable 9mm, 15mm or 20mm spacing between slats
- Use screws to fix off slats
- Once screws fixed off, spacers may be removed

# EXTRUSIONS

### Centre support rail

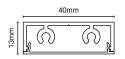
5800MM LONG

Order Code: XP-5800-CSR

### **OPTIONAL EXTRA**

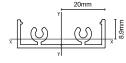
Commonly used for screens 2000mm or wider to provide strength & rigidity to panel

Snap-on cover hides fixings - provides slimline sturdy support rail with no visible fixings



### TECH SPECS

- PP 126 / AP 188
- Alloy 6063-T5
- 5800mm long
- Screw fix off to each slat to provide support/rigidity
- · Support rail is installed vertically to brace horizontal
- · Includes 2x screw flutes for cap insertion
- lxx = 1.73 x 10E3 mmE4
- lyy = 26.34 x 10E3 mmE4



### **Finishes**

















Primrose & Paperbark also available from Brisbane, Adelaide & Perth depots



MATES WITH QS-5800-CSR

### Centre support rail cap 40mm x 13mm

3MM THICK

Order Code: XP-CSRC-B

- · Black nylon cap
- · Simply press into screw flutes in centre support rail
- · Easy and fast fitting of cap























### MATES WITH XP-5800-CSR

# Centre support rail top/bottom plate

Order Code: XP-BTP-TR

- · Optional extra to install as part of centre support rail
- · Aluminium with countersunk hole machining
- 2x CSK screws included for fixing to CSR
- · Use to brace top and/or bottom of centre support rail to structure above or below if desired
- · Bracing centre support rail provides extra rigidity to panels - recommended for wide screens



MATES WITH QS-5800-SF QS-5800-CFC

# Side frame top cap 30mm x 26mm

3MM THICK

Order Code: QS-SFC-B

- · Black nylon cap
- · Simply press into side frame
- · Easy and fast fitting of cap





### **Finishes**



















GREY



Primrose & Paperbark also available from Brisbane, Adelaide & Perth depots





**BLACK** 

### QUICKSCREEN SYSTEM



# 65mm slat spacing table

### **HORIZONTAL SLAT SYSTEM**

### **Slat Qty**

Total number of slats required for height shown in corresponding rows

### Slat spacing

Height of gap between each slat

### Height

The Quickscreen side frames allow for variable gap spacing as each slat is fixed off at desired position. Any gap is achievable. Shown are specifications for the popular spacings of nil, 5mm, 9mm & 20mm spacing.

The formula to calculate variable gap screen height is:

((65mm (slat height) + desired gap) x number of slats) - desired gap + 3mm (for top cap).

For example, a 30mm desired gap with 14 slats:  $(65 + 30) \times 14 - 30 + 3 = 1303$ mm high

at Qty	Slat spacing	Height
	Nil	328mm
5	5mm	348mm
-	9mm	364mm
	20mm	408mm
	Nil 5mm	393mm 418mm
6	5mm 9mm	418mm 438mm
	20mm	493mm
	Nil	458mm
7	5mm	488mm
,	9mm	512mm
	20mm	578mm
	Nil	523mm
8	5mm 9mm	558mm 586mm
	20mm	663mm
	Nil	588mm
•	5mm	628mm
9	9mm	660mm
	20mm	748mm
	Nil	653mm
10	5mm	698mm
	9mm	734mm
	20mm Nil	833mm 718mm
	5mm	768mm
11	9mm	808mm
	20mm	918mm
	Nil	783mm
12	5mm	838mm
	9mm	882mm
	20mm	1003mm
	Nil 5mm	848mm 908mm
13	9mm	956mm
	20mm	1088mm
	Nil	913mm
14	5mm	978mm
14	9mm	1030mm
	20mm	1173mm
	Nil	978mm
15	5mm 9mm	1048mm 1104mm
	20mm	1258mm
	Nil	1043mm
.,	5mm	1118mm
16	9mm	1178mm
	20mm	1343mm
	Nil	1108mm
17	5mm	1188mm
	9mm	1252mm
	20mm	1428mm 1173mm
	Nil 5mm	11/3mm 1258mm
18	9mm	1236mm
	20mm	1513mm
	Nil	1238mm
10	5mm	1328mm
19	9mm	1400mm
	20mm	1598mm
	Nil	1303mm
20	5mm	1398mm
	9mm	1474mm
	20mm	1683mm
	Nil 5mm	1368mm 1468mm
21	9mm	1468mm 1548mm
	20mm	1768mm
	Nil	1433mm
00	5mm	1538mm
22	9mm	1622mm
	20mm	1853mm

Slat Qty	Slat spacing	Height
	Nil	1498mm
23	5mm	1608mm
	9mm 20mm	1696mm 1938mm
	Nil	1563mm
	5mm	1678mm
24	9mm	1770mm
	20mm	2023mm
	Nil	1628mm
25	5mm	1748mm
23	9mm	1844mm
	20mm	2108mm
	Nil	1693mm
26	5mm	1818mm
	9mm	1918mm
	20mm Nil	2193mm
	5mm	1758mm 1888mm
27	9mm	1992mm
	20mm	2278mm
	Nil	1823mm
	5mm	1958mm
28	9mm	2066mm
	20mm	2363mm
	Nil	1888mm
29	5mm	2028mm
29	9mm	2140mm
	20mm	2448mm
	Nil	1953mm
30	5mm	2098mm
	9mm	2214mm
	20mm	2533mm
	Nil 5mm	2018mm 2168mm
31	9mm	2288mm
	20mm	2618mm
	Nil	2083mm
	5mm	2238mm
32	9mm	2362mm
	20mm	2703mm
	Nil	2148mm
33	5mm	2308mm
	9mm	2436mm
	20mm	2788mm
	Nil -	2213mm
34	5mm	2378mm
	9mm	2510mm
	20mm Nil	2873mm 2278mm
	5mm	2448mm
35	9mm	2584mm
	20mm	2958mm
	Nil	2343mm
	5mm	2518mm
36	9mm	2658mm
	20mm	3043mm
	Nil	2408mm
37	5mm	2588mm
	9mm	2732mm
	20mm	3128mm
	Nil	2473mm
38	5mm	2658mm
	9mm	2806mm 3213mm
	20mm Nil	3213mm 2538mm
	5mm	2538mm 2728mm
39	9mm	2880mm
	20mm	3298mm
		2603mm
	Nil	
	Nil 5mm	2798mm
40		

### QUICKSCREEN SYSTEM



# 90mm slat spacing table

**HORIZONTAL SLAT SYSTEM** 

### Slat Qty

Total number of slats required for height shown in corresponding rows

### Slat spacing

Height of gap between each slat

### Height

The Quickscreen side frames allow for variable gap spacing as each slat is fixed off at desired position. Any gap is achievable. Shown are specifications for the popular spacings of nil, 5mm, 9mm & 20mm spacing.

The formula to calculate variable gap screen height is:

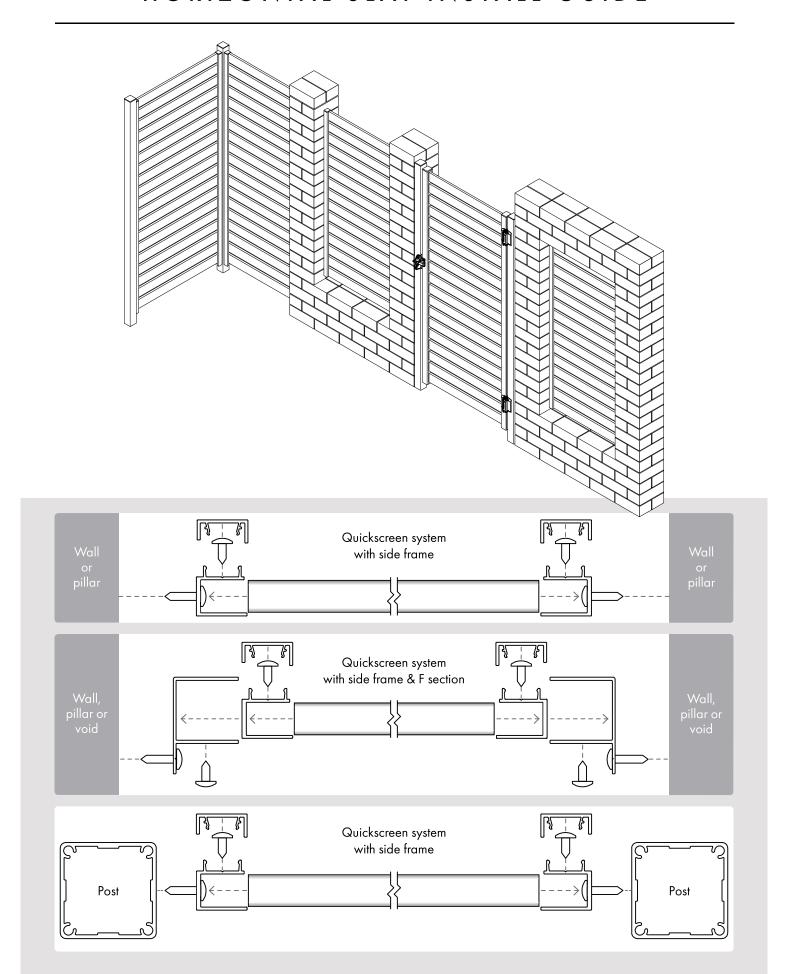
((90mm (slat height) + desired gap) x number of slats) - desired gap + 3mm (for top cap).

For example, a 30mm desired gap with 14 slats:  $(90 + 30) \times 14 - 30 + 3 = 1653$ mm high

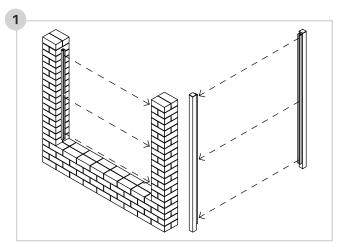
Slat Qty	Slat spacing	Height	Slat Qty	Slat s
	Nil	453		1
5	5mm	473	23	5
-	9mm	489		9
	20mm Nil	533 543		20
6	5mm	568		5
	9mm	588	24	9
	20mm	643		20
7	Nil	633	25	1
	5mm	663		5
	9mm 20mm	687 753		20
8	Nil	723	26	1
	5mm	758		5
	9mm	786		9
	20mm	863		20
	Nil	813	27	1
9	5mm 9mm	853 885		5
	20mm	973		20
	Nil	903		1
10	5mm	948	28	5
	9mm	984	20	9
	20mm	1083		20
	Nil 5mm	993 1043		5
11	9mm	1083	29	9
	20mm	1193		20
	Nil	1083	30	1
12	5mm	1138		5
	9mm	1182		9
	20mm Nil	1303 1173		20
	5mm	1233		5
13	9mm	1281	31	9
	20mm	1413		20
	Nil	1263	32	1
14	5mm	1328		5
	9mm 20mm	1380 1523		20
	Nil	1353	33	1
15	5mm	1423		5
15	9mm	1479		9
	20mm	1633		20
	Nil 5mm	1443 1518	34	5
16	9mm	1578		9
	20mm	1743		20
17	Nil	1533	35	ı
	5mm	1613		5
	9mm	1677		9
	20mm Nil	1853 1623		20
	5mm	1708		5
	9mm	1776		9
	20mm	1963		20
19	Nil	1713	37	1
	5mm	1803		5
	9mm 20mm	1875 2073		9
	Nil	1803		1
	5mm	1898	38	5
20	9mm	1974		9
	20mm	2183		20
	Nil	1893		1
21	5mm 9mm	1993 2073	39	5
	20mm	2293		20
	Nil	1983		1
22	5mm	2088	40	5
~~	9mm	2172	70	9
	20mm	2403		20

Slat Qty	Slat spacing	Height
	Nil	2073
23	5mm	2183
20	9mm	2271
	20mm Nil	2513 2163
	5mm	2278
24	9mm	2370
	20mm	2623
	Nil	2253
25	5mm	2373
	9mm	2469
	20mm Nil	2733 2343
	5mm	2468
26	9mm	2568
	20mm	2843
	Nil	2433
27	5mm	2563
	9mm	2667
	20mm Nil	2953 2523
	5mm	2658
28	9mm	2766
	20mm	3063
	Nil	2613
29	5mm	2753
	9mm	2865
	20mm Nil	3173 2703
	5mm	2848
30	9mm	2964
	20mm	3283
	Nil	2793
31	5mm	2943
	9mm	3063
	20mm Nil	3393 2883
	5mm	3038
32	9mm	3162
	20mm	3503
	Nil	2973
33	5mm	3133
	9mm 20mm	3261 3613
	Nil	3063
0.4	5mm	3228
34	9mm	3360
	20mm	3723
	Nil	3153
35	5mm 9mm	3323 3459
	9mm 20mm	3833
	Nil	3243
36	5mm	3418
30	9mm	3558
	20mm	3943
	Nil	3333
37	5mm 9mm	3513 3657
	20mm	4053
	Nil	3423
38	5mm	3608
30	9mm	3756
	20mm	4163
	Nil	3513
39	5mm 9mm	3703 3855
	20mm	4273
	Nil	3603
40	5mm	3798
40	9mm	3954
	7	

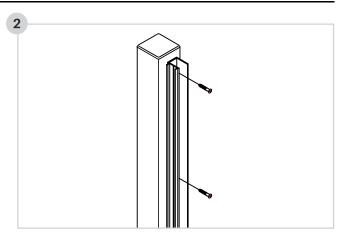
# HORIZONTAL SLAT INSTALL GUIDE



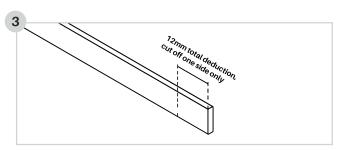
# HORIZONTAL SLAT INSTALL GUIDE



Take measurement between walls or posts at 3 points: top, middle and bottom (Take note of the smallest measurement)



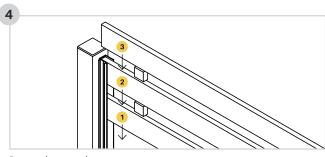
Cut side frames 3mm less than desired height (3mm allows for the top cap) Affix side frames to wall or post with appropriate fixings



Cut aluminium slats 12mm less than total width of opening (Refer to measurement in step 1)

The 12mm deduction takes into account thickness of side frame on both sides of the screen and head of fixings.

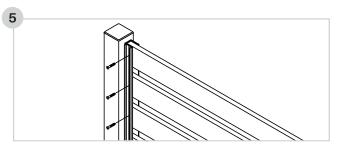
Ensure fixings holding side frame do not obstruct slats when dropping in. If so, you may need to trim slats further.



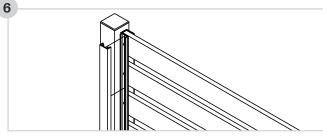
Drop in aluminium slats

Tip: Ensure bottom slat is level and screw off at both sides

Optional spacer blocks can be rotated to achieve a 9, 15 or 20mm slat gap. Any gap can be achieved by leaving a desired space. Consider using timber block spacers to achieve other



Screw off each slat as it is dropped in (ensuring each slat is level) If spacer blocks used, remove after each level is installed.



Cut snap on fixing cover to appropriate height

Attach snap on fixing cover to hide screws

Tip: If screen is wider than 1800mm, it is recommended to attach the centre support rail vertically at the centre of the screen. Cut centre support rail to appropriate height of screen and screw off to each slat at back side of screen



# Snap on fixing cover install tip Engage shorter leg of At this point, the snap-on the side frame on an The longer leg must be at open side of side frame.

Starting from the top and working your way down, use a wood block and a hammer/ mallet to tap the longer leg into place.

A short, sharp tap may be required to engage



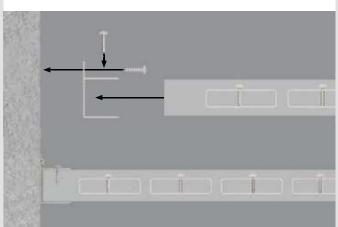
# **VERTICAL SLAT SYSTEM**

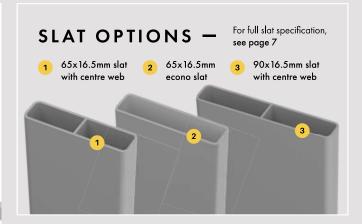
Vertical slat is a stylish screening solution that continues to increase in popularity. The Quickscreen System allows 65x16.5mm or 90x16.5mm slats to be installed using a cost effective top/bottom rail system. Each slat requires screwing off at top and bottom. Screws are hidden by a heavy duty "U" section at top and bottom. An "F" section is installed vertically on both sides which allows easy installation between posts or pillars. A complete system is available – panels, pedestrian gates and sliding gates.

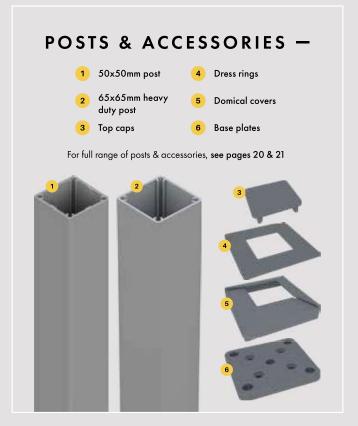
Ideal for installations between pillars and existing posts!

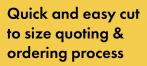
Available long length supply or custom made to size & flat packed.











Get instant pricing with our easy to use excel order form

2 ways to purchase – choose between cut to size or long length supply



# VERTICAL SLAT COMPONENTS

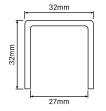
### TECH SPECS Quickscreen frame 5800MM LONG • PP 104 / AP 156 Order Code: QS-5800-SF · Alloy 6063-T6 / 5800mm long • Used as horizontal top & bottom rail · Each slat must be screw fixed to frame ${\boldsymbol{\cdot}}$ Screw fixings are hidden when panel is assembled • lxx = 9.58 x 10E3 mmE4 • lyy = 8.38 x 10E3 mmE4 25mm 16.51mm Finishes MONUMENT WOODLAND SILVER (MN) GREY (S) BLACK SURFMIST WHITE BASALT DUNE MILL (MN) GREY (SM) (W) (M) TECH SPECS



# Heavy duty U channel top/bottom frame

5000MM LONG

Order Code: QS-5000-HORIZ



### **Finishes**



BLACK



(MN)

MONUMENT WOODLAND SILVER



GREY

SURFMIST

(SM)

- PP 184 / AP 184
- Alloy 6060-T5
- Quickscreen frame fits neatly inside heavy duty U channel
- 5000mm long
- 2.5mm wall thickness
- lxx = 23.97 x 10E3 mmE4
- lyy = 38.92 x 10E3 mmE4





TECH SPECS

• 1.4mm wall thickness • lxx = 20.76 x 10E3 mmE4 • lyy = 42.29 x 10E3 mmE4

• PP 170 / AP 234

• Alloy 6063-T6 • 5800mm long



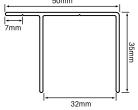




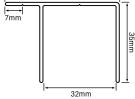
**Quickscreen F section** 

5800MM LONG

Order Code: QS-5800-F



50mm



### **Finishes**

















• Installed vertically at each side of screen into which

heavy duty U channel placed horizontally





# ACCESSORIES

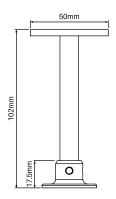


### 100mm support foot

# HEIGHT ADJUSTABLE **SS316 / POLISH FINISH**

Order Code: XP-FOOT-ADJ

- Height adjustable support foot for wider or larger screens
- Screw fix to midpoint of underside of bottom rail U channel
- Easily height adjustable (from 25mm up to 100mm) - stainless steel stem can be cut down and bottom flange reattached with grub screw







### Quickscreen kit

### **SCREWS & SPACER BLOCKS**

Order Code: QS-KIT

- 50x 10G x 18mm screws
- 10 x spacer blocks
- Spacers enable 9mm, 15mm or 20mm spacing between slats
- Remove spacer blocks once slats screwed off



### Self drilling wafer screws

10Gx16mm - BAG OF 100

Black / Monument / Woodland Grey Silver / Surfmist / White / Basalt Dune / Mill finish

Order Code: XP-SCREWS

- $\bullet$  Bags of 100 10G x 16mm self drilling
- wafer head zinc plated
- · Powder coated heads for neat finish
- Ideal for fixing top/bottom frame to F section
- Can also be used for fixing slats to top/bottom frame



### Touch up paint

150g SPRAY CAN

Black / Monument / Woodland Grey Silver / Surfmist / White / Basalt / Dune

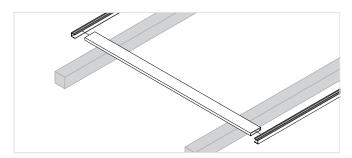
Order Code:

PAINT-B/G/MN/S/SM/W/BS/D

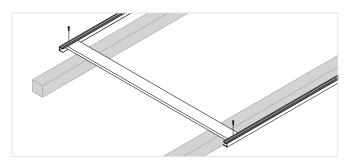
- · Colour match touch up paint
- Simply spray on for minor touch ups



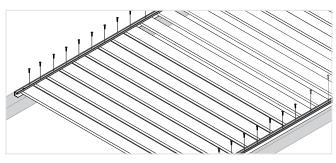
# VERTICAL SLAT INSTALL GUIDE



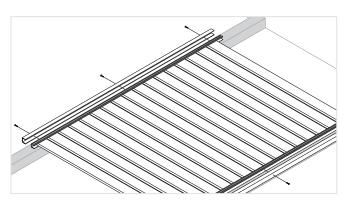
Place first slat on padded bearers, then place the top and bottom frames onto the slat.



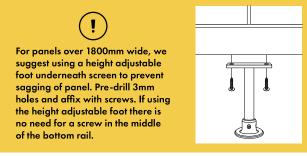
Position front edge of slat required distance from the edge of the top and bottom frame and screw through frame to affix at both end of the slat with 1x screw per end.



3 Slide remaining slats into the top and bottom frame and attach with single screw through top and bottom frames to affix, then check measure diagonals. Double screw fix first and last slats. Keep slat spacing in mind!

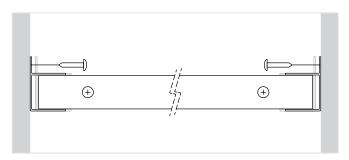


Place U channel over top and bottom frame, pre-drill 3mm holes and screw off in three points on top and bottom of the U channel – Measure in 50mm from the left and right edges, then one in the centre. Ensure sufficient pilot holes are drilled before affixing, making sure they won't hit other screws.

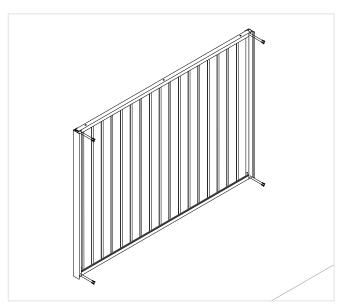




Place F section over each side of panel – F section will stay in place without screws until the last step.



6 Lift panel into opening and push F section out to sit flush to wall then affix F section to wall (fixings not included). Ensure sufficient pilot holes are drilled before affixing.



Affix panel to F section by pre-drilling 3mm holes and screwing through F section in corner positions – we suggest using 2 screws in each corner