

SYSTEM ADVANTAGES

Concealed fixing: screws are hidden — clean finish!

Low maintenance – unlike timber screening





Cost effective solution

Hinged & sliding gates also available



Adjustable slat spacing





ECO FRIENDLY

Slats have commonly been made from harvested timber which must be repeatedly painted. Alumawood slats are made from aluminium – the most abundant metal in the Earth's crust and third most abundant element (after oxygen and silicon). There are no ongoing painting issues with imaged slats.



Aluminium is described as non-combustible. When aluminium is exposed to a prolonged fire environment it will begin to melt (not burn) with a melting point between 600 and 660 degrees celsius. Aluminium slats are an excellent choice where fire risk requires consideration.



WEATHER & INSECT PROOF

Imaged aluminium is impervious to insects and termites plus the non-porous surface is naturally resistant to fungi, mould and mildew. It is also unaffected by exposure to sunlight and water making it ideal for batten/screening solutions.



LIGHT WEIGHT

Aluminium weighs approximately one third of a piece of steel that is the same size and shape. Alumawood is made by extruding aluminium which allows for optimisation of shape to maximise strength and reduce weight.



COLOUR STABILITY

Alumawood features genuine Interpon basecoat with Italian film for a long lasting finish.

Woodgrain effect imaged aluminium has a durable base coat applied followed by a technically advanced film which is transferred onto the base coat under heat & pressure. The transfer cannot rub or peel off. The sophisticated process is called sublimation.

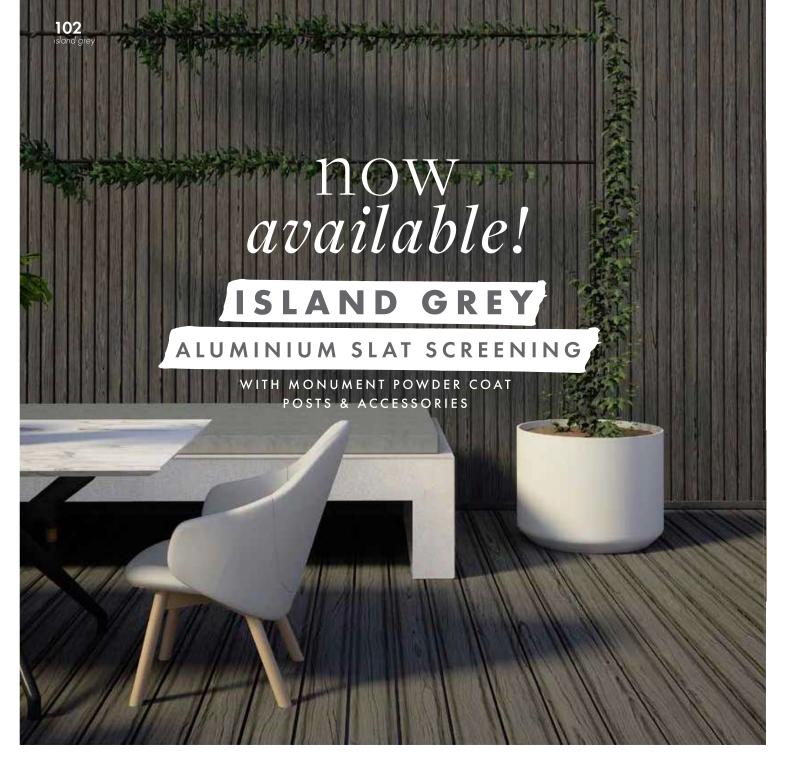


RUST PROOF

Aluminium does not rust. Alumawood may be enjoyed for the long term with minimal maintenance and no worry of rusting.

Aluminium is produced to chemical composition, mechanical property and dimensional tolerances in AS/NZS 1866:1997.

- AS/NZS ISO 9001:2008 Quality Management Systems
- AS/NZS ISO 14001:2004 Environmetal Management Systems
- AS/IEC 17025-NATA NATA Accredited Mechanical Testing Laboratory





Timber imaged aluminium

65mm x 16.5mm slat with centre web

5800MM LONG

Order Code: AW-5800-S65-IG

- Alloy 6063-T6
- · 1.2mm wall thickness with centre web
- Ideal match with Trex™ Island Mist board

Finishes



ISLAND GREY

65mm x 16.5mm gate slat with centre web & 2x screw flutes

5800MM LONG

Order Code: AW-5800-GB65-IG

· Required for gate assembly

Finishes



ISLAND GREY

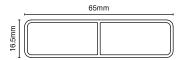
SLAT OPTIONS



65mm x 16.5mm slat with centre web

5800MM LONG

Order Code: AW-5800-S65



Finishes



(KWI)

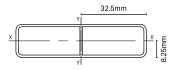




ISLAND GREY

TECH SPECS

- PP 157 / AP 157
- Alloy 6063-T6
- 5800mm long
- 1.2mm wall thickness with centre web
- 3.5mm radius corners
- · Interpon base coat; Italian image film
- lxx = 9.60 x 10E3 mmE4
- lyy = 83.09 x 10E3 mmE4



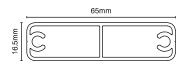
CENTRE WEB ADDS STRENGTH
& RIGIDITY TO SLAT



65mm x 16.5mm gate slat with centre web & 2x screw flutes

5800MM LONG

Order Code: AW-5800-GB65



Finishes



WESTERN RED CEDAR

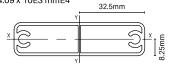
(WRC)



ISLAND GREY (IG)

TECH SPECS

- PP 158 / AP 158
- Alloy 6063-T6
- 5800mm long
- 1.5mm wall thickness with 1.2mm wall centre web
- 2x screw flutes
- Interpon base coat; Italian image film
- · Used in strategic positions for gate assembly
- Non weld assembly using 12 gauge screws into screw flutes (Code: XP-SCREWSGF-10PK)
- lxx = 11.85 x 10E3 mmE4
- lyy = 144.09 x 10E3 mmE4



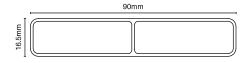
SCREW FLUTES USED IN GATE ASSEMBLY



90mm x 16mm slat with centre web

5800MM LONG

Order Code: AWQS-5800-S90-WRC



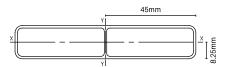
Finishes



WESTERN RED CEDAR

TECH SPECS

- PP 208 / AP 208
- Alloy 6063-T6
- 5800mm long
- 1.2mm wall thickness with centre web
- 3mm radius corners
- $\boldsymbol{\cdot}$ Interpon base coat; Italian image film
- lxx = 13.28 x 10E3 mmE4
- lyy = 202.57 x 10E3 mmE4



CENTRE WEB ADDS STRENGTH
& RIGIDITY TO SLAT

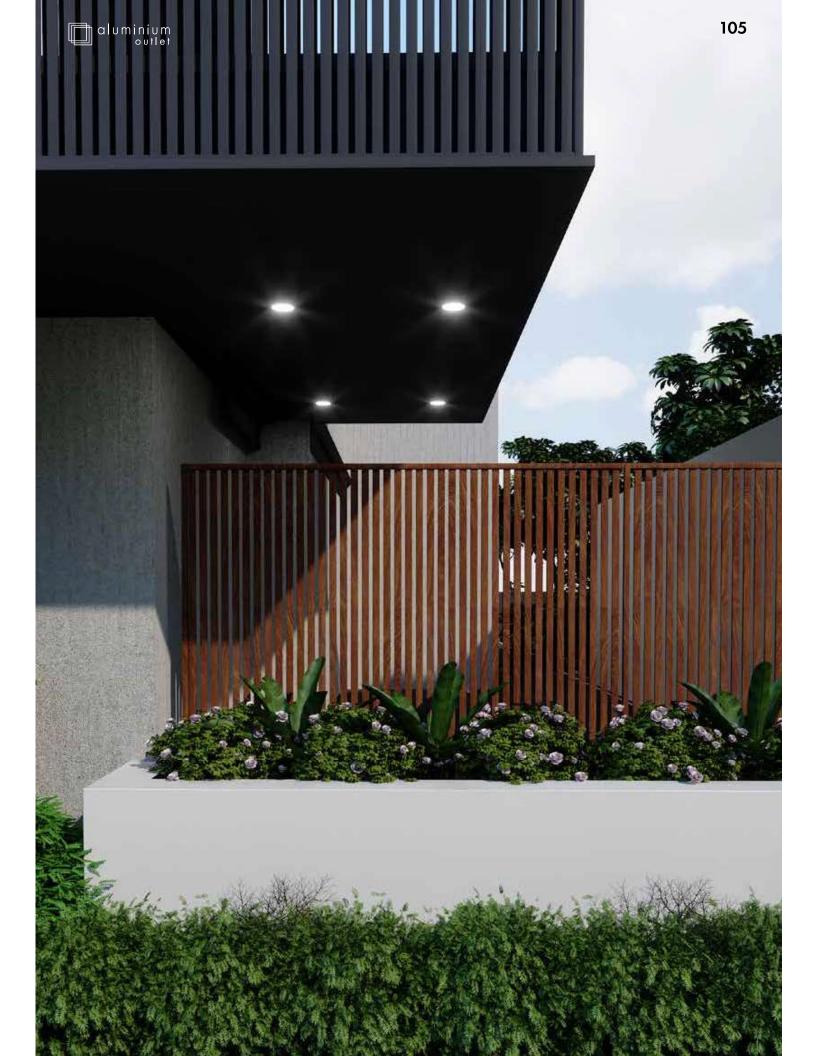
ALUMAWOOD HORIZONTAL SLAT SYSTEM

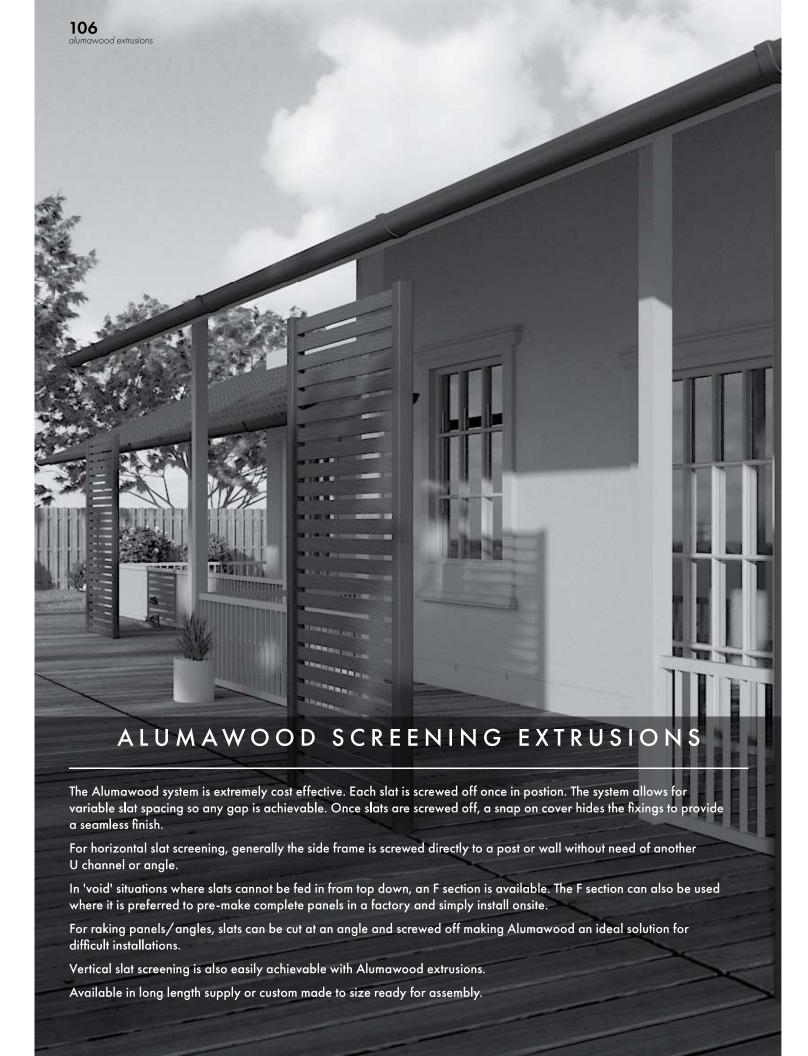










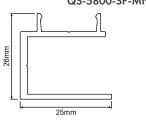


ALUMAWOOD EXTRUSIONS

Side frame

5800MM LONG

Order Code: AWQS-5800-SF QS-5800-SF-MN



Finishes

KWILA (KWI)





RED CEDAR (WRC)

MONUMENT

(MN) For Island Grey

TECH SPECS

- PP 104 / AP 156
- Alloy 6063-T6 / 5800mm long
- Each slat must be screw fixed to side frame
- For horizontal slat affix side frame directly to post or wall or use with F-section
- For vertical slat use as top/bottom frame into which slats are inserted
- Screw fixings are hidden when panel is assembled
- lxx = 9.58 x 10E3 mmE4
- lyy = 8.38 x 10E3 mmE4



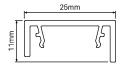


Concealed fixing cover

5800MM LONG

Order Code: AWQS-5800-CFC QS-5800-CFC-MN

MATES WITH AWQS-5800-SF QS-5800-SF-MN



Finishes



KWILA (KWI)



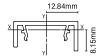
WESTERN RED CEDAR (WRC)



MONUMENT (MN) For Island Grey

TECH SPECS

- PP 100 / AP 116
- Alloy 6060-T5 / 5800mm long
- · Snap-on cover for Alumawood side frame
- · Hides screws used to affix slats to side frame
- $\bullet \ \ \text{Cover not required in vertical slat installs}$
- lxx = 0.71 x 10E3 mmE4
- lyy = 6.58 x 10E3 mmE4

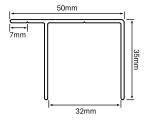




F section

5800MM LONG

Order Code: AWQS-5800-F QS-5800-F-MN



Finishes



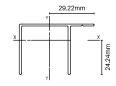
(KWI)

WESTERN



WESTERN MONUMENT RED CEDAR (MN) (WRC) For Island Grey

- PP 170 / AP 234
- Alloy 6063-T6
- 5800mm long
- Fix off to wall or post through 15mm offset leg
- For horizontal slat use in a void situation or if panels pre-assembled in factory for installation onsite
- For vertical slat use as vertical side frames into which horizontal top/bottom rails are inserted
- 1.4mm wall thickness
- lxx = 20.76 x 10E3 mmE4
- lyy = 42.29 x 10E3 mmE4



ALUMAWOOD EXTRUSIONS

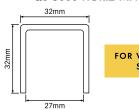


Heavy duty U channel top/bottom frame

5000MM LONG

Order Code: AWQS-5000-HORIZ

QS-5000-HORIZ-MN



FOR VERTICAL SLAT

Finishes



(KWI)

WESTERN RED CEDAR (WRC)



MONUMENT (MN) For Island Grey

TECH SPECS

- PP 184 / AP 184
- · Alloy 6060-T5
- 5000mm long
- · For horizontal slat not required
- For vertical slat use as top/bottom U channel frame into which frames inserted (refer code AWQS-5800-SF)
- · 2.5mm wall thickness
- lxx = 23.97 x 10E3 mmE4
- lyy = 38.92 x 10E3 mmE4





Centre support rail

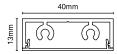
5800MM LONG

Order Code: AW-5800-CSR XP-5800-CSR-MN

OPTIONAL EXTRA

Commonly used for screens 2000mm or wider to provide strength & rigidity to panel

Snap-on cover hides fixings – provides slimline sturdy support rail with no visible fixings



Finishes



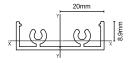
KWILA WESTERN (KWI) RED CEDAR (WRC)



MONUMENT (MN) For Island Grey

TECH SPECS

- PP 126 / AP 188
- Alloy 6063-T5
- 5800mm long
- Screw fix off to each slat to provide support/rigidity
- For horizontal slat support rail installed vertically to brace horizontal slats
- For vertical slat support rail installed horizontally to brace vertical slats
- Includes 2x screw flutes for cap insertion
- lxx = 1.73 x 10E3 mmE4
- lyy = 26.34 x 10E3 mmE4





MATES WITH AW-5800-CSR

Centre support rail cap 40mm x 13mm

3MM THICK

Order Code: XP-CSRC-B

- Black nylon cap
- Simply press into screw flutes in centre support rail
- · Easy and fast fitting of cap



MATES WITH AW-5800-CSR XP-5800-CSR



MONUMENT (MN) For Island Grey

Centre support rail top/bottom plate

Order Code: AW-BTP-TR XP-BTP-MN

- Optional extra to install as part of centre support rail
- Aluminium with countersunk hole machining
- Terrain powder coat finish matches well with Kwila & WRC finishes
- Monument powder coat matches with Island Grey
- 2x CSK screws included for fixing to CSR
- Use to brace top and/or bottom of centre support rail to structure above or below if desired
- Bracing centre support rail provides extra rigidity to panels – recommended for wide screens



MATES WITH
AWQS-5800-SF
+
AWQS-5800-CFC

Side frame top cap 30mm x 26mm

3MM THICK

Order Code: QS-SFC-B

- Black nylon cap
- Simply press into side frame
- $\boldsymbol{\cdot}$ Easy and fast fitting of cap





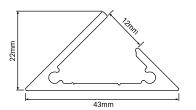
ALUMAWOOD 135 ANGLE ADAPTER

135 degree adapter

5800MM LONG

Order Code: AW-5800-135

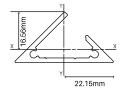






TECH SPECS

- PP 109 / AP 163
- Alloy 6060 T5
- · Simple 2 step process:
- (1) Adapter simply fixes to post/wall.
- (2) Quickscreen side frame then attached to adapter into which slats insert
- \bullet Ideal for when screens to run at 135 degree angle from post or wall
- lxx = 5.76 x 10E3 mmE4
- lyy = 25.92 x 10E3 mmE4



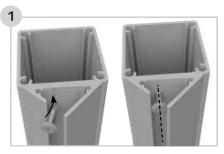
Finishes





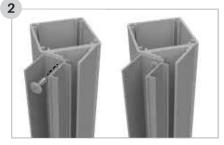


MONUMENT (MN) For Island Grey

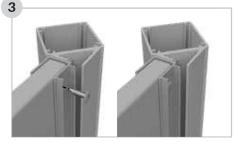


Place 135 adapter against post/wall. Insert screw into void opening. Screw fix adapter using V groove as a guide to fixing location.

TIP: pilot hole drill before screw fixing; max screw head size is 10mm.



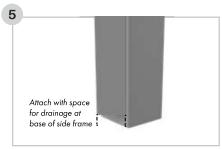
Screw fix Quickscreen Side Frame with screw positioned slightly offset from centre (closer to the snap on cover side) but ensure screw sufficiently engages with short leg of 135 angle adapter.



Insert slats into Quickscreen side frame and fix off slats.



Snap on concealed fixing cover. Lever into place with short leg going on first then levering on long leg to snap into position.



135 angle adapter should be cut so that it is elevated from floor and at the same length as Quickscreen Side Frame.



Why choose horizontal slat balustrade?

AIRE Horizontal Slat Balustrade is a complete non-weld system which perfectly typifies the saying 'simplicity is the ultimate form of sophistication'. With sleek lines and innovative design consideration ensuring screw fixings are hidden, the system is easy to install and yet provides for a stunning finish.

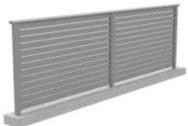
The system is stocked in 3 popular powder coat finishes – satin black, monument matt and pearl white glass. It is also available in mill finish allowing customisation of powder coat colour. Pre-powder coated material can be cut to required lengths and assembled onsite. The installation process is simple and effective – side frames are affixed to the sturdy aluminium posts and horizontal slats are screw fixed either side with a fixing cover hiding screws.

The system has been extensively load tested by accredited NATA testing facilities. Importantly, engineering compliance certification is available.



Horizontal Slat Balustrade

Horizontal slat balustrade with 9mm spacing with welded base plated posts



O2 Horizontal Slat Balustrade

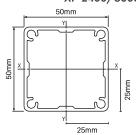
Horizontal slat balustrade with 9mm spacing with core drill posts

POSTS & ACCESSORIES

50x50mm full post

2400MM, 5800MM or 6000MM LONG Order Code: AW-2400/5800-FP XP-2400/6000-FP-MN





Finishes



(KWI)





For Island Grey

TECH SPECS

- Alloy 6063 T6
- 1.8mm wall thickness with 3mm ribs
- · Screw flutes to screw on base plate if required
- · Press-in aluminium powder coated top plate included with 2400mm posts
- lxx = 170.44 x 10E3 mmE4
- lyy = 170.44 x 10E3 mmE4

4x screw flutes in post allow tight fit of press in flat aluminium top plate.

Optional base plate can be attached using screw flutes for base plated post installations.



50x50mm post flat top plate

POWDER COATED ALUMINIUM

Order Code: AW-TP-TR / XP-TP-MN

- · Alloy ADC12 aluminium plate
- · Powder coated to complement image finish
- · Press into post screw flutes for secure fixing
- Suits 50 x 50mm post
- 2400mm posts come with free top plate included only purchase if extra top plates are required
- Top plates required for 5800mm/ 6000mm posts sold separately

Powder coat colour





TERRAIN

MONUMENT For Island Grey



50x50mm post dress ring

POWDER COATED ALUMINIUM

Order Code: AW-DR-TR / XP-DR-MN

- Suits 50x50mm core drill posts
- Terrain powder coat suits both Kwila & WRC image finishes
- 100mm x 100mm outer 52mm x 52mm inner

Powder coat colour





MONUMENT For Island Grey





POWDER COATED ALUMINIUM

Order Code: AW-BP-SET-TR XP-BP-SET-MN

- · Simply screw base plate onto core drill post
- 4x 12G x 50mm long CSK screws included in set

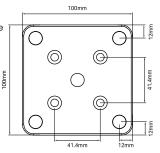
Powder coat colour

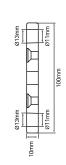






(MN) For Island Grey







parts of cover together

Powder coat colour



MONUMENT For Island Grey

Two part domical cover

POWDER COATED ALUMINIUM

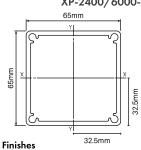
Order Code: AW-DC-2P-TR XP-DC-2P-MN

- Suits 50x50mm post with screw fixed base plate
- Terrain powder coat matches well with Kwila & WRC image finish
- 106x106mm outer 52x52mm inner Alloy ADC12
- 29.5mm high
- · Cover can be fitted to posts after fence is installed with innovative 2 piece design

POSTS & ACCESSORIES

65x65mm heavy duty post

2400MM, 5800MM or 6000MM LONG Order Code: AW-2400/5800-65HD XP-2400/6000-65HD-MN



WESTERN

RED CEDAR

MONUMENT

(MN) For Island Grey

KWILA

(KWI)

TECH SPECS

- · 65x65mm larger profile, heavy duty post
- Alloy 6063 T6
- 3mm wall thickness
- · Screw flutes to screw on base plate if required
- Aluminium powder coated press-in top plate included with 2400mm posts
- lxx = 464.62 x 10E3 mmE4
- lyy = 464.62 x 10E3 mmE4

4x screw flutes in post allow tight fit of press in flat aluminium top plate.

Optional base plate can be attached using screw flutes for base plated post installations.



65x65mm post flat top plate

POWDER COATED ALUMINIUM

Order Code: AW-65TP-TR / XP-65TP-MN

- · Alloy ADC12 aluminium plate
- · Coated to complement image finish
- · Press into post screw flutes for secure fixing
- 2400mm posts come with free top plate included -
- only purchase if extra top plates are required
- Top plates required for 5800mm/ 6000mm posts sold separately

Powder coat colour





TERRAIN

MONUMENT For Island Grey



65x65mm post dress ring

POWDER COATED ALUMINIUM

Order Code: AW-65DR-TR / XP-65DR-MN

- Suits 65x65mm heavy duty post
- Terrain powder coat s uits both Kwila & WRC image finishes
- 115mm x 115mm outer 67mm x 67mm inner

Powder coat colour





MONUMENT For Island Grey



65x65mm post base plate set

POWDER COATED ALUMINIUM

Order Code: AW-65BP-SET-TR / XP-65BP-SET-MN

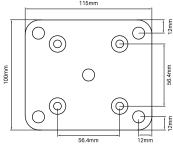
- · Simply screw base plate onto core drill post
- 4x 12G x 50mm long CSK screws included in set

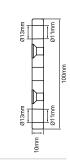
Powder coat colour





MONUMENT (MN) For Island Grey





65x65mm two part domical cover

POWDER COATED ALUMINIUM

Order Code: AW-65DC-2P-TR XP-65DC-2P-MN

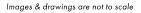
- Suits 65x65mm post with screw fixed base plate
- 122x106mm outer 67x67mm inner Alloy ADC12
- 30mm high
- · Cover can be fitted to posts after fence is installed

Powder coat colour





MONUMENT (MN) For Island Grey



ACCESSORIES



Timber fixing kit

4 PACK – SS316 Order Code: S-110LAG-4PK

- M10 x 110mm timber lag screws x4 with nuts and washers
- Suits fixing holes in both the 50x50mm and 65x65mm base plate sets





Concrete fixing kit

4 PACK - SS316

Order Code: S-120ROD-4PK

- M10 x 120mm concrete threaded rods x4 with nuts and washers
- Suits fixing holes in both the 50x50mm and 65x65mm base plate sets

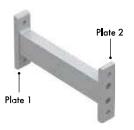


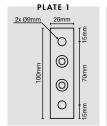
Screw & spacer kit

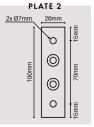
SCREWS & SPACER BLOCKS

Order Code: QS-KIT

- 50 screws: 10G x18mm long
- 10x spacer blocks
- Spacers enable 9mm, 15mm or 20mm spacing between slats
- · Use screws to fix off slats
- · Remove spacers once slats are screw fixed off







Side frame mounting arm

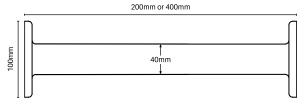
200MM or 400MM WIDE

Black / Monument / Woodland Grey Silver / Surfmist / Mill finish

Order Code: XP-ARMSF (200mm wide)

XP-ARMSF-400-M (400mm wide – Mill finish)

- Use for mounting screens offset from a vertical surface
- 2x welded fixing plates 100mm L x 26mm W x 10mm D
- 2x Ø9mm fixing holes (plate 1) & 2x 7mm fixing holes (plate 2)

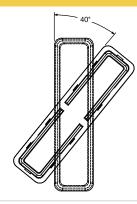






MONUMENT (MN) For Island Grey

40° FINAL SLAT ANGLE



Louvre brackets

1x LEFT & 1x RIGHT

Terrain

Order Code: AW-LB-TR / QS-LB-MN

- 1x left and 1x right bracket per pack
- Terrain powder matches well with Kwila & WRC image finshes
- Monument powder coat matches well with Island Grey
- Die cast aluminium
- Suits 65x16.5mm slat Press brackets onto end of slat then insert bracket into side frame
- Space brackets at nill, 5, 9, 20mm or any spacing desired
- Cost effective and fast way to achieve a fixed louvre finish







100mm support foot

HEIGHT ADJUSTABLE SS316 / POLISH FINISH

Order Code: XP-FOOT-ADJ

- Height adjustable support foot for wider or larger screens
- Screw fix to midpoint of underside of bottom rail U channel
- Easily height adjustable (from 25mm up to 100mm) – stainless steel stem can be cut down and bottom flange reattached with grub screw
- Stylish high polish marine grade SS316 finish



ACCESSORIES

65MM SLAT CAPS

Suits 65x16.5mm slats Order Code: AW-EC65-TR-4PK XP-EC65-MN-4PK



Powder coat colour



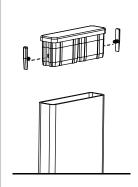


TERRAIN MOI

MONUMENT (MN) For Island Grey

TECH SPECS

- · Alloy ADC12 aluminium flat end cap
- · Suits GO's 65x16.5mm slat
- · Terrain powder coat finish suits Kwila & WRC slats
- Monument powder coat finish matches well with Island Grey slats
- · Press into end of slat
- Innovative design feature with polymer inserts ensures tight press in fit (inserts supplied with every cap)
- Internally slotted so end cap can be used with webbed or non-webbed slats



DESIGN INNOVATION

Tapered polymer insert can be installed one or both sides of cap.

Use inserts if cap not a tight fit in slat.

90MM SLAT CAPS

Suits 90x16mm WRC slats only Order Code: AW-EC90-TR-4PK



Powder coat colour



TERRAIN

TECH SPECS

- Alloy ADC12 aluminium flat end cap
- · Suits GO's 90x16mm slat
- Terrain powder coat finish suits WRC slats
- Press into end of slat
- Innovative design feature with polymer inserts ensures tight press in fit (inserts supplied with every cap)
- Internally slotted so end cap can be used with webbed or non-webbed slats
- Sold as a 4 pack





Rapid set concrete

20KG BAG

Order Code: GROUT-RSC

- Specially formulated to harden rapidly
- Not available Perth depot Use 20kg Kwik Set concrete (Code: GROUT-KWIKSET)



Concrete mix

20KG BAG

Order Code: GROUT-CONCRETE

- Quality blend of GP cement,
- aggregate & sand just add water
 Ideal for high strength concreting
- of posts



Sika HES grout

20KG BAG

Order Code: GROUT-SIKA

- Non shrink structural grout
- · Ready mixed, high quality grout
- Sets with high early strength



Bostik HES grout

20KG BAG

Order Code: GROUT-BOS

- Non shrink structural grout
- High performance, high early strength



65mm slat spacing table

QUICKSCREEN
HORIZONTAL SLAT SYSTEM

Slat Qty

Total number of slats required for height shown in corresponding rows

Slat spacing

Height of gap between each slat

Height

The Alumawood side frames allow for variable gap spacing as each slat is fixed off at desired position. Any gap is achieveable. Shown are specifications for the popular spacings of nil, 5mm, 9mm & 20mm spacing.

The formula to calculate variable gap screen height is:

((65mm (slat height) + desired gap) x number of slats) – desired gap + 3mm (for top cap).

For example, a 30mm desired gap with 14 slats: $(65 + 30) \times 14 - 30 + 3 = 1303$ mm high

Slat Qty	Slat spacing	Height
	Nil	328mm
5	5mm	348mm
	9mm	364mm
	20mm	408mm
6	Nil	393mm
	5mm 9mm	418mm 438mm
	20mm	493mm
	Nil	458mm
	5mm	488mm
7	9mm	512mm
	20mm	578mm
,	Nil	523mm
8	5mm	558mm
-	9mm	586mm
	20mm	663mm
	Nil 5mm	588mm 628mm
9	9mm	660mm
	20mm	748mm
	Nil	653mm
10	5mm	698mm
10	9mm	734mm
	20mm	833mm
	Nil	718mm
11	5mm	768mm
	9mm	808mm
	20mm	918mm
	Nil 5mm	783mm 838mm
12	9mm	882mm
	20mm	1003mm
	Nil	848mm
	5mm	908mm
13	9mm	956mm
	20mm	1088mm
	Nil	913mm
14	5mm	978mm
	9mm	1030mm
	20mm	1173mm
	Nil 5mm	978mm 1048mm
15	9mm	1104mm
,	20mm	1258mm
	Nil	1043mm
.,	5mm	1118mm
16	9mm	1178mm
	20mm	1343mm
	Nil	1108mm
17	5mm	1188mm
	9mm	1252mm
	20mm	1428mm
	Nil 5mm	1173mm 1258mm
18	5mm 9mm	1258mm 1326mm
	20mm	1513mm
	Nil	1238mm
	5mm	1328mm
19	9mm	1400mm
	20mm	1598mm
	Nil	1303mm
20	5mm	1398mm
	9mm	1474mm
	20mm	1683mm
	Nil	1368mm
21	5mm	1468mm
	9mm	1548mm
	20mm Nil	1768mm
	5mm	1433mm 1538mm
22	9mm	1622mm
	711111	1853mm

Slat Qty	Slat spacing	Height
23	Nil	1498mm
	5mm	1608mm
	9mm 20mm	1696mm 1938mm
	Nil	1563mm
24	5mm	1678mm
	9mm	1770mm
	20mm	2023mm
	Nil	1628mm
25	5mm	1748mm
	9mm 20mm	1844mm 2108mm
	Nil	1693mm
26	5mm	1818mm
	9mm	1918mm
	20mm	2193mm
	Nil	1758mm
27	5mm	1888mm
	9mm 20mm	1992mm 2278mm
	Nil	1823mm
	5mm	1958mm
28	9mm	2066mm
	20mm	2363mm
	Nil	1888mm
29	5mm	2028mm
	9mm	2140mm
	20mm Nil	2448mm 1953mm
	5mm	2098mm
30	9mm	2214mm
	20mm	2533mm
	Nil	2018mm
31	5mm	2168mm
	9mm 20mm	2288mm 2618mm
	Nil	2083mm
	5mm	2238mm
32	9mm	2362mm
	20mm	2703mm
	Nil	2148mm
33	5mm	2308mm
	9mm 20mm	2436mm 2788mm
	Nil	2213mm
	5mm	2378mm
34	9mm	2510mm
	20mm	2873mm
	Nil	2278mm
35	5mm 9mm	2448mm 2584mm
	20mm	2958mm
	Nil	2343mm
24	5mm	2518mm
36	9mm	2658mm
	20mm	3043mm
	Nil	2408mm
37	5mm	2588mm
	9mm 20mm	2732mm 3128mm
	Nil	2473mm
	5mm	2658mm
38	9mm	2806mm
	20mm	3213mm
39	Nil	2538mm
	5mm	2728mm
	9mm	2880mm
	20mm Nil	3298mm 2603mm
	INU	∠003mm
	5mm	2798mm
40	5mm 9mm	2798mm 2954mm



90mm slat spacing table

QUICKSCREEN
HORIZONTAL SLAT SYSTEM

Slat Qty

Total number of slats required for height shown in corresponding rows

Slat spacing

Height of gap between each slat

Height

The Alumawood side frames allow for variable gap spacing as each slat is fixed off at desired position. Any gap is achievable. Shown are specifications for the popular spacings of nil, 5mm, 9mm & 20mm spacing.

The formula to calculate variable gap screen height is:

((90mm (slat height) + desired gap) x number of slats) – desired gap + 3mm (for top cap).

For example, a 30mm desired gap with 14 slats: $(90 + 30) \times 14 - 30 + 3 = 1653$ mm high

Slat Qty	Slat spacing	Height
	Nil	453
	5mm	473
5	9mm	489
	20mm	533
6	Nil	543
	5mm	568
	9mm	588 643
	20mm Nil	633
	5mm	663
7	9mm	687
	20mm	753
	Nil	723
8	5mm	758
ŭ	9mm	786
	20mm	863
	Nil	813
9	5mm	853
	9mm 20mm	885 973
	Nil	903
	5mm	948
10	9mm	984
	20mm	1083
	Nil	993
11	5mm	1043
"	9mm	1083
	20mm	1193
	Nil	1083
12	5mm	1138
	9mm	1182
	20mm Nil	1303
	5mm	1233
13	9mm	1281
	20mm	1413
	Nil	1263
14	5mm	1328
14	9mm	1380
	20mm	1523
	Nil	1353
15	5mm	1423
	9mm	1479
	20mm Nil	1633 1443
	5mm	1518
16	9mm	1578
	20mm	1743
	Nil	1533
	5mm	1613
17	9mm	1677
	20mm	1853
	Nil	1623
18	5mm	1708
	9mm	1776
	20mm	1963
	Nil 5mm	1713 1803
19	9mm	1875
	20mm	2073
	Nil	1803
20	5mm	1898
20	9mm	1974
	20mm	2183
	Nil	1893
21	5mm	1993
	9mm	2073
	20mm	2293
	Nil	1983
22	5mm 9mm	2088
	20mm	2403
	2011111	2700

Slat Qty	Slat spacing	Height
	Nil	2073
23	5mm	2183
	9mm 20mm	2271 2513
	Nil	2163
24	5mm	2278
	9mm	2370
	20mm	2623
	Nil	2253
25	5mm	2373
	9mm	2469
	20mm Nil	2733 2343
	5mm	2468
26	9mm	2568
	20mm	2843
	Nil	2433
27	5mm	2563
	9mm	2667
	20mm Nil	2953
	5mm	2523 2658
28	9mm	2766
	20mm	3063
	Nil	2613
29	5mm	2753
27	9mm	2865
	20mm	3173
	Nil	2703
30	5mm 9mm	2848 2964
	20mm	3283
	Nil	2793
31	5mm	2943
31	9mm	3063
	20mm	3393
	Nil	2883
32	5mm 9mm	3038 3162
	20mm	3503
	Nil	2973
33	5mm	3133
33	9mm	3261
	20mm	3613
	Nil	3063
34	5mm 9mm	3228 3360
	20mm	3723
	Nil	3153
35	5mm	3323
33	9mm	3459
	20mm	3833
	Nil	3243
36	5mm	3418 3558
	9mm 20mm	3943
	Nil	3333
	5mm	3513
37	9mm	3657
	20mm	4053
	Nil	3423
38	5mm	3608
	9mm 20mm	3756 4163
	Nil	3513
	5mm	3703
39	9mm	3855
	20mm	4273
	Nil	3603
40	5mm	3798
	9mm	3954
	20mm	4383

VERTICAL SLAT SYSTEM

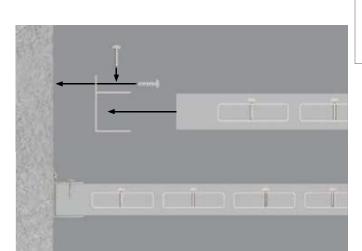
The Alumawood System allows 65x16.5mm or 90x16.5mm slats to be installed using a cost effective top/bottom rail system. Each slat requires screwing off at top and bottom. Screws are hidden by a heavy duty "U" section at top and bottom. An "F" section is installed vertically on both sides which allows easy installation between posts or pillars. A complete system is available – panels, pedestrian gates and sliding gates.

Ideal for installations between pillars and existing posts!

ASSEMBLE ON-SITE OR IN YOUR WORKSHOP —

Panels fit into F section on both sides for easy installation. Problems with out of square pillars or posts can be easily overcome with F section fitting.





F section AWQS-5800-F Refer page 107



2 U channel top/bottom channel AWQS-5000-HORIZ Refer page 108



Top/bottom frame AWQS-5800-SF Refer page 107



4 65x16.5mm or 90x16mm slat 65mm: AW-5800-S65 90mm: AWQS-5800-S90-WRC* *WRC finish only Refer page 103



POSTS & ACCESSORIES -

1 50x50mm post

4 Dress rings

2 65x65mm heavy duty post

5 Domical covers

3 Top caps

6 Base plates

For full range of posts & accessories, see pages 111 & 112

**Monument powder coat finish to complement Island Grey





Slat Options er page 105





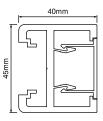




9MM SPACING Slotted gate side frame

4200MM LONG

Order Code: AWXP-4200-GSF09 XP-4200-GSF09-MN



TECH SPECS

- PP 170
- · Alloy 6063-T5 / 4200mm long
- 3mm wall thickness with 3.8mm centre crossmember
- Slotted insert to suit 65x16.5mm slat with 9mm spacing
- · Patented frame for friction insertion of slats
- · Crossmember machined with drill holes along entire length to suit screw fixing of strategically placed 'gate slats' featuring screw flutes
- lxx = 6.294 x 10E3 mmE4
- lyy = 152.403 x 10E3 mmE4



Finishes



(KWI)





MONUMENT

WESTERN RED CEDAR (WRC)

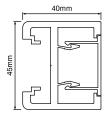
(MN) For Island Grey



20MM SPACING Slotted gate side frame

4200MM LONG

Order Code: AWXP-4200-GSF20 XP-4200-GSF20-MN



TECH SPECS

- PP 170
- Alloy 6063-T5 / 4200mm long
- 3mm wall thickness with 3.8mm centre crossmember
- Slotted insert to suit 65x16.5mm slat with 20mm spacing
- Patented frame for friction insertion of slats
- · Crossmember machined with drill holes along entire length to suit screw fixing of strategically placed 'gate slats' featuring screw flutes
- lxx = 6.294 x 10E3 mmE4
- lyy = 152.403 x 10E3 mmE4



Finishes



KWIIA



(KWI)

WESTERN RED CEDAR (WRC)

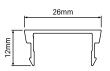
MONUMENT For Island Grey

Snap-in gate insert

4200MM LONG

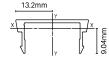
Order Code: AWXP-4200-GI XP-4200-GI-MN

MATES WITH AWXP-4200-GSF09/20 XP-4200-GSF09/20



TECH SPECS

- PP 100 / AP 100
- Alloy 6060-T5 / 4200mm long
- Snap-in gate insert mates with gate side frame
- · Hides screws required for fixing 'gate slats' into position
- lxx = 0.86 x 10E3 mmE4
- lyy = 5.93 x 10E3 mmE4



Finishes







WESTERN RED CEDAR (WRC)

MONUMENT For Island Grey

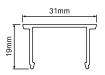


Images & drawings are not to scale

NON-PUNCHED Gate infill

4200MM LONG

Order Code: XP-XBAT-4200-INF



Finishes



KWIIA

(KWI)





MONUMENT (MN) For Island Grey

TECH SPECS

- PP 100 / AP 133
- Alloy 6060-T5 / 4200mm long
- · Non-punched snap-in infill for gate side frames
- Required when making vertical gates, variable spaced horizontal slat gates or gates using 90mm x 16.5mm slats
- Replace existing slotted infill in gate side frame with non-punched gate infill
- lxx = 2.94 x 10E3 mmE4
- lyy = 9.50 x 10E3 mmE4

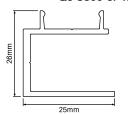




Side frame

5800MM LONG

Order Code: AWQS-5800-SF QS-5800-SF-MN



Finishes







MONUMENT (MN) For Island Grey

TECH SPECS

- PP 104 / AP 156
- Alloy 6063-T6 / 5800mm long
- · Each slat must be screw fixed to frame
- Required for vertical slat gates, variable spaced horizontal gates or gates using 90x16.5mm slat
- Screw fixings are hidden when panel is assembled
- lxx = 9.58 x 10E3 mmE4
- lyy = 8.38 x 10E3 mmE4



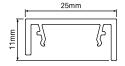


Concealed fixing cover

5800MM LONG

Order Code: AWQS-5800-CFC QS-5800-CFC-MN

MATES WITH AWQS-5800-SF QS-5800-CFC



Finishes



KWILA

(KWI)

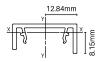
WESTERN

RED CEDAR (WRC)



MONUMENT (MN) For Island Grey

- PP 100 / AP 116
- Alloy 6060-T5 / 5800mm long
- Snap-on cover for Alumawood side frame
- · Hides screws used to affix slats to side frame
- lxx = 0.71 x 10E3 mmE4
- lyy = 6.58 x 10E3 mmE4

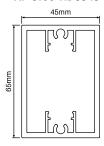


Tol fall

Heavy duty top/bottom rail

5800MM OR 6100MM LONG

Order Code: **AWXP-5800-HD6545 XP-6100-HD6545-MN**



Finishes



(KWI)

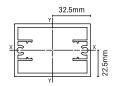
WESTERN RED CEDAR (WRC)



MONUMENT (MN) For Island Grey

TECH SPECS

- PP 219 / AP 219
- \bullet Alloy 6063-T5 / 5800mm long for WRC & Kwila finish
- · Alloy 6063-T5 / 6100mm long for Monument finish
- · 3mm wall thickness
- Heavy duty top/bottom rail used for wide gates
- Also required for vertical slat gates, horizontal gates with variable spacing or gates fitted with a lockbox
- Non weld assembly using 12 gauge screws into screw flutes (Code: XP-SCREWSGF-10PK)
- lxx = 206.98 x 10E3 mmE4
- lyy = 427.32 x 10E3 mmE4

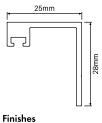


Gate stop

4200MM LONG

Order Code: AWXP-4200-GSTOP

XP-4200-GSTOP-MN







(KWI)

WESTERN RED CEDAR (WRC)



MONUMENT (MN) For Island Grey

TECH SPECS

- PP 106 / AP 123
- Alloy 6063-T5 / 4200mm long
- Must be used on gates fitted with Lockwood 001 lockbox
- Bulb rubber sold separately (Code: XP-GATESTOP-RUB)
- lxx = 7.61 x 10E3 mmE4
- lyy = 10.95 x 10E3 mmE4



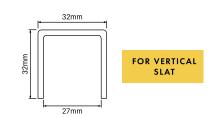


Heavy duty U channel

5000MM LONG

Order Code: AWQS-5000-HORIZ

QS-5000-HORIZ-MN



Finishes

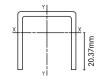


WESTERN



MONUMENT (MN) For Island Grey

- PP 184 / AP 184
- Alloy 6060-T5
- 5000mm long
- Required for vertical slat pedestrian gates only. Use on both internal vertical sides to reduce light gaps at gate edges
- 2.5mm wall thickness
- lxx = 23.97 x 10E3 mmE4
- lyy = 38.92 x 10E3 mmE4





Images & drawings are not to scale

GATE ACCESSORIES



Deadlatch lockbox

ALUMINIUM Terrain

Order Code: AW-LBOX-DL-TR

- · Patented non-weld lockbox
- Terrain powdercoat matches well with Kwila & WRC
- Suits horizontal slat gates with 65x16.5mm slats
- Must use with gate side frame
- (AWXP-4200-GSF09/20)
- Screw fix assembly of pre-powder coated lockbox and extrusion
- Suits Lockwood 001 deadlatch (XP-DL001)



Lever/knob lockbox

ALUMINIUM

Black, Monument or Woodland Grey

Order Code: XP-LBOX-LSET-B/MN/G

- Patented non-weld lockbox
- Powder coated black, monument or woodland grey
- · Suits horizontal slat gates with 65x16.5mm slats
- Must use with gate kits (XP-GKIT-LSET09/20)
- Screw fix assembly of pre-powder coated lockbox and extrusion
- Suits knob or lever sets (Stanley or Lockwood models)



Lockwood round knob set

HIGH PURITY ZINC ALLOY

Order Code: XP-HDL-LW534

- Lockwood model 534
- · Knob set keyed both sides
- · Lock / unlock both sides
- · Suits left or right gate opening
- Satin Chrome brushed finish
- C4 5 pin on outside
- · C4 6 pin restricted compatible on inside



Lockwood 001 deadlatch

12Gx65MM HEX FLANGE HEAD

Order Code: XP-DL001

- Lockwood 001 deadlatch to suit metal frames
- · Market leading performance & reliability
- Only suits inwards swinging gate
- Cut-resistant stainless steel bolt



Stanley round knob set

STAINLESS STEEL

Order Code: XP-HDL-KNOB

- Knob set keyed both sides
- Lock / unlock both sides
- · Suits left or right gate opening
- Stainless steel knob and rose
- C4 6 pin restricted compatible (Inside & outside)



Stanley lever set

STAINLESS STEEL

Order Code: XP-HDL-LEVER

- · Lever set keyed both sides
- Lock / unlock both sides
- · Suits left or right gate opening
- Stainless steel knob and rose
- C4 6 pin restricted compatible (Inside & outside)

Electric Striker

Order Code: XP-HDL-ES

- · Optional electric striker kit
- · Left or right handing
- Power required to lock/unlock
- 12 volt (DC current)
- LATCHING POST face mount SS304 striker face plate with built in side keeper
- Requirement to notch latching post to recess electric striker mechanism
- · Allow 9mm latching gap
- Compatible with locks: XP-HDL-LW534 XP-HDL-KNOB





SLAT OPTIONS -

For full slat specification, see page 103



65x16.5mm slat with centre web



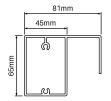
90x16.5mm slat with centre web



Sliding gate top rail

5800MM OR 6100MM LONG

Order Code: AWSG-5800-TR XPSG-6100-TR-MN



Finishes



KWILA (KWI)



WESTERN RED CEDAR (WRC)



MONUMENT For Island Grey

TECH SPECS

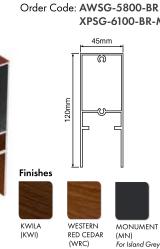
- PP 293 / AP 367
- \bullet Alloy 6063 T5 / 5800mm long for WRC & Kwila finish
- Alloy 6063 T5 / 6100mm long for Monument finish
- 2.5mm wall thickness
- Top rail with innovative side channel for slide guide or roller guide integration
- Screw flutes incorporated for non-weld assembly
- lxx = 513.99 x 10E3 mmE4
- $lyy = 404.97 \times 10E3 \text{ mmE4}$



Sliding gate bottom rail

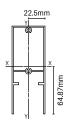
5800MM OR 6100MM LONG

XPSG-6100-BR-MN



Images & drawings are not to scale

- PP 332 / AP 476
- \bullet Alloy 6063 T5 / 5800mm long for WRC & Kwila finish
- Alloy 6063 T5 / 6100mm long for Monument finish
- 1.8mm wall top section with 2.5mm wall thickness bottom legs
- Bottom rail with underside cavity for wheel recess fitting
- · Screw flutes incorporated for non-weld assembly
- lxx = 265.22 x 10E3 mmE4
- lyy = 994.41 x 10E3 mmE4

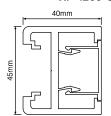




9MM SPACING Slotted gate side frame

4200MM LONG

Order Code: AWXP-4200-GSF09 XP-4200-GSF09-MN



Finishes



(KWI)

WESTERN RED CEDAR (WRC)



MONUMENT (MN) For Island Grey

TECH SPECS

- PP 170
- · Alloy 6063-T5 / 4200mm long
- 3mm wall thickness with 3.8mm centre crossmember
- Slotted insert to suit 65x16.5mm slat with 9mm spacing
- Patented frame for friction insertion of slats
- · Crossmember machined with drill holes along entire length to suit screw fixing of top & bottom rail as well as centrally located 'gate' slat
- lxx = 6.294 x 10E3 mmE4
- lyy = 152.403 x 10E3 mmE4

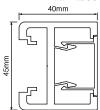




20MM SPACING Slotted gate side frame

4200MM LONG

Order Code: AWXP-4200-GSF20 XP-4200-GSF20-MN



Finishes



KWILA (KWI)



RED CEDAR



(MN) For Island Grey

TECH SPECS

- PP 170
- Alloy 6063-T5 / 4200mm long
- 3mm wall thickness with 3.8mm centre crossmember
- Slotted insert to suit 65x16.5mm slat with 20mm spacing
- Patented frame for friction insertion of slats
- · Crossmember machined with drill holes along entire length to suit screw fixing of top & bottom rail as well as centrally located 'gate' slat
- lxx = 6.294 x 10E3 mmE4
- · lyy = 152.403 x 10E3 mmE4



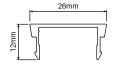
Snap-in gate insert

(WRC)

4200MM LONG

Order Code: AWXP-4200-GI XP-4200-GI-MN

MATES WITH AWXP-4200-GSF09/20 XP-4200-GSF09/20



Finishes



(KWI)

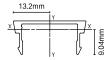
WESTERN

RED CEDAR (WRC)



MONUMENT (MN) For Island Grey

- PP 100 / AP 100
- Alloy 6060-T5 / 4200mm long
- Snap-in gate insert mates with gate side frame
- · Hides screws required for fixing of top & bottom rail and 'gate' slats
- lxx = 0.86 x 10E3 mmE4
- lyy = 5.93 x 10E3 mmE4

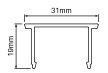




NON-PUNCHED Gate infill

4200MM LONG

Order Code: AWXP-XBAT-4200-INF XP-XBAT-4200-INF-MN



Finishes



KWILA

(KWI)

WESTERN RED CEDAR (WRC)



MONUMENT (MN) For Island Grey

TECH SPECS

- PP 100 / AP 133
- Alloy 6060-T5 / 4200mm long
- · Non-punched snap-in infill for gate side frames
- Required when making vertical slat sliding gates, variable spaced horizontal slat gates or gates using 90mm x 16.5mm slats
- Replace existing slotted infill in gate side frame with non-punched gate infill if required
- lxx = 2.94 x 10E3 mmE4
- lyy = 9.50 x 10E3 mmE4

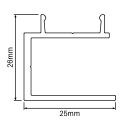




Side frame

5800MM LONG

Order Code: AWQS-5800-SF QS-5800-SF-MN



Finishes



KWILA (KWI)



RED CEDAR

(WRC)



MONUMENT (MN) For Island Grey

TECH SPECS

- PP 104 / AP 156
- Alloy 6063-T6 / 5800mm long
- Used for sliding gates with horizontal variable slat spacing and also vertical slat sliding gates
- Each slat must be screw fixed to side frame
- Affix side frame to 45mm x 40mm gate frame
- lxx = 9.58 x 10E3 mmE4
- lyy = 8.38 x 10E3 mmE4



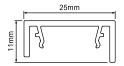


Concealed fixing cover

5800MM LONG

Order Code: AWQS-5800-CFC QS-5800-CFC-MN

MATES WITH AWQS-5800-SF QS-5800-SF



Finishes



(KWI)

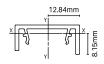
WESTERN

RED CEDAR (WRC)



MONUMENT (MN) For Island Grey

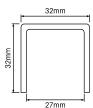
- PP 100 / AP 116
- Alloy 6060-T5 / 5800mm long
- Snap-on cover for Alumawood side frame
- · Hides screws used to affix slats to side frame
- lxx = 0.71 x 10E3 mmE4
- lyy = 6.58 x 10E3 mmE4



Heavy duty U channel

5000MM LONG

Order Code: AWQS-5000-HORIZ QS-5000-HORIZ-MN



FOR VERTICAL SLAT

Finishes



(KWI)





(MN) For Island Grey

TECH SPECS

- PP 184 / AP 184
- Alloy 6060-T5
- 5000mm long
- \bullet Required for vertical slat sliding gates only. Use on both internal vertical sides to reduce light gaps at gate
- 2.5mm wall thickness
- lxx = 23.97 x 10E3 mmE4
- lyy = 38.92 x 10E3 mmE4

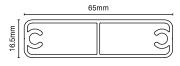




65mm x 16.5mm gate slat with centre web & 2x screw flutes

5800MM LONG

Order Code: AW-5800-GB65 XP-6100-GB65-MN



Finishes



(KWI)

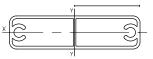




ISLAND GREY

TECH SPECS

- PP 158 / AP 158
- · Alloy 6063-T6
- 5800mm long
- 1.5mm wall thickness with 1.2mm wall centre web
- 2x screw flutes
- Interpon base coat: Italian image film
- Used in strategic positions for horizontal sliding gate
- Non weld assembly using 12 gauge screws into screw flutes (Code: XP-SCREWSGF-10PK)
- lxx = 11.85 x 10E3 mmE4
- lyy = 144.09 x 10E3 mmE4





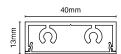
Centre support rail

5800MM LONG

Order Code: AWXP-5800-CSR XP-5800-CSR-MN

OPTIONAL EXTRA

Snap-on cover hides fixings – provides slimline sturdy support rail with no visible fixings



Finishes



(KWI)

WESTERN

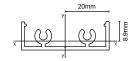
RED CEDAR

(WRC)

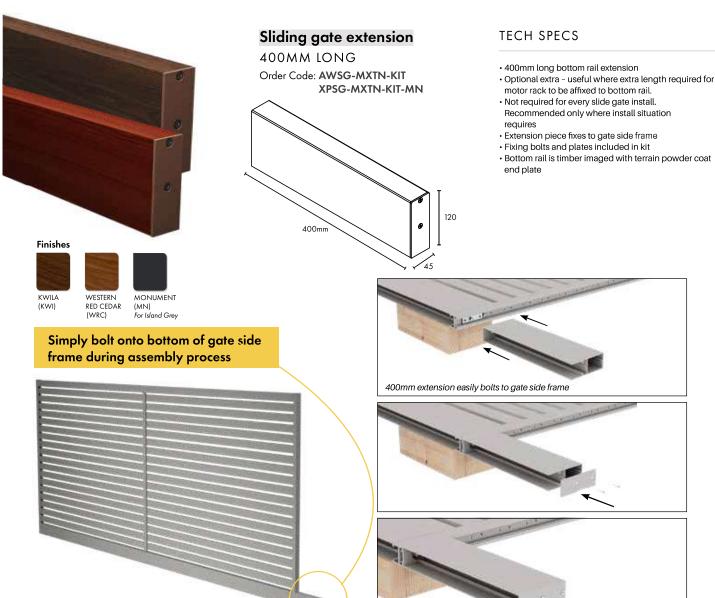


MONUMENT For Island Grev

- PP 126 / AP 188
- · Alloy 6063-T5
- 5800mm long
- · Screwing fix centre support rail provides support to slats used in horizontal sliding gates
- For extra rigidity, centre support rail is braced to the top & bottom rail
- lxx = 1.73 x 10E3 mmE4
- lyy = 26.34 x 10E3 mmE4







Images & drawings are not to scale